WIKA

Standard product portfolio

Pressure | Temperature | Level | Force | Flow | Calibration technology







About us

As a family-run business acting globally, with 10,000 highly qualified employees, the WIKA group of companies is a worldwide leader in pressure and temperature measurement. The company also sets the standard in the measurement of level, force and flow, and in calibration technology.

Founded in 1946, WIKA is today a strong and reliable partner for all the requirements of industrial measurement technology, thanks to a broad portfolio of high-precision instruments and comprehensive services.

With manufacturing locations around the globe, WIKA ensures flexibility and the highest delivery performance. Every year, over 50 million quality products, both standard and customer-specific solutions, are delivered in batches of 1 to over 10,000 units.

With numerous wholly owned subsidiaries and partners, WIKA competently and reliably supports its customers worldwide. Our experienced engineers and sales experts are your competent and dependable contacts locally.

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In this brochure you will find standard products from all WIKA product lines.

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You can find our industry-specific products with a lot of additional information in our segment brochures at www.wika.com.

- Sanitary applications
- Ventilation and air-conditioning
- Innovative SF₆ solutions
- High purity & ultra high purity



Bourdon tube pressure gauges

Copper alloy

These pressure gauges are suitable for liquid and gaseous media, so long as they are not highly viscous or crystallising and do not attack copper alloy parts. The scale ranges cover pressures from 0.6 ... 1,000 bar. These instruments are manufactured in accordance with the European standard EN837-1 (except for model 111.11 and 111.12 in NS 27).









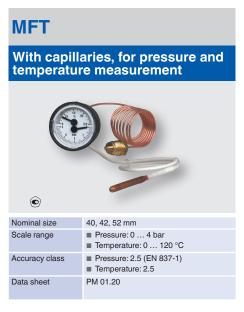




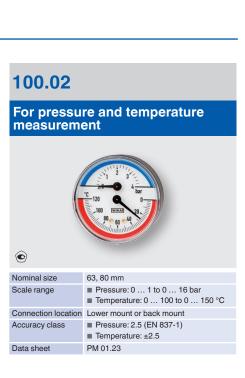




Thermomanometers







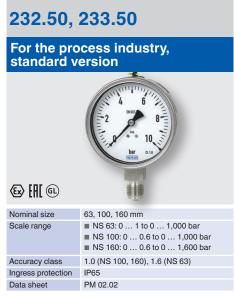
Bourdon tube pressure gauges

Stainless steel

The wetted parts of these pressure gauges are manufactured entirely from stainless steel. Thus they are suitable for gaseous and liquid aggressive media that are not highly viscous or crystallising, also in aggressive environments. They are suitable for scale ranges from 0 ... 0.6 to 0 ... 7,000 bar.

Dependant upon the pressure range and the instrument model, overload safety of up to a maximum of 5 x full scale value is possible. To this point, the measurement accuracy is maintained. Liquid filling the case ensures a precise instrument display, even with high dynamic pressure loads and vibrations.











Test gauges

For highest accuracy

Depending upon the instrument model, accuracies of 0.1, 0.25 or 0.6 % of full scale value can be measured.

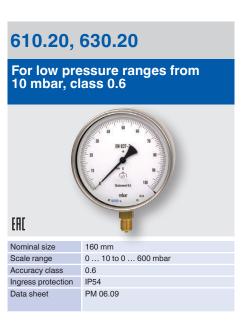
The pressure ranges cover from 0 ... 6 mbar to 0 ... max. 1,600 bar and are suitable for calibration tasks. For each of the pressure gauges specified here, a DKD/DAkkS certificate can be provided.











Diaphragm pressure gauges

The application areas for diaphragm pressure gauges are very versatile. They are the specialists in the process industry when it comes to critical measuring tasks such as with highly corrosive or viscous media or when it comes to low pressures and high overload. The scale ranges are from as low as 0 ... 16 mbar to typically 0 ... 25 to 0 ... 40 bar. Dependant upon the pressure range and the instrument model, overload safety of 3 x or 5 x full scale value is possible as standard.

For special designs, an overload safety of up to 400 bar is possible, with the measurement accuracy maintained.

Diaphragm pressure gauges are even suitable for highly viscous or contaminated media by using an open connecting flange (per DIN/ ASME). For measuring particularly aggressive media, the complete wetted surface can be lined with a large selection of special materials (e.g. PTFE, Hastelloy, tantalum, and many more).







Capsule pressure gauges

For very low pressures

These measuring instruments are particularly suited to gaseous media. The scale ranges are between 0 ... 2.5 mbar and 0 ... 1,000 mbar in accuracy classes from 0.1 to 2.5.

Capsule pressure gauges consist of two circular, corrugated diaphragms, joined together around the edge with a pressure-tight seal. Overload protection is possible in certain cases.

These capsule pressure gauges are used mainly within medical, vacuum, environmental and laboratory technology for contents measurement and filter monitoring.

Standard version Nominal size 50, 63 mm Scale range 0... 25 to 0... 600 mbar Accuracy class Ingress protection IP54 Data sheet PM 06.01











Differential pressure gauges

Differential pressure gauges work with a wide range of pressure elements. With this variety, measuring ranges from $0\dots0.5$ mbar to $0\dots1,000$ bar and static overlay pressures up to 400 bar are possible.

These measuring instruments monitor

- the pollution degree in filter systems
- the level in closed vessels
- the overpressure in clean rooms
- the flow of gaseous and liquid media
- and they control pumping plants

700.01, 700.02

With magnetic piston or with magnetic piston and separating diaphragm



711.12, 731.12

With parallel entry, copper alloy or stainless steel



Nominal size 100, 160 mm
Scale range 0 ... 0.6 to 0 ... 1,000 bar
Accuracy class 1.6
Ingress protection IP33
Data sheet PM 07.02

DPG40

With integrated working pressure indication (DELTA-plus)



Scale range 0 ... 0.16 to 0 ... 10 bar
Accuracy class 2.5
Ingress protection IP65
Data sheet PM 07.20

716.11, 736.11

EHE

For very low differential pressures from 2.5 mbar, copper alloy or stainless steel



732.51

For the process industry, all-metal media chamber



Nominal size 100, 160 mm

Scale range 0 ... 16 mbar to 0 ... 25 bar

Accuracy class 1.6
Ingress protection IP54, with liquid filling IP65

Data sheet PM 07.05

732.14

For the process industry, high overload safety to 40, 100, 250 or 400 bar



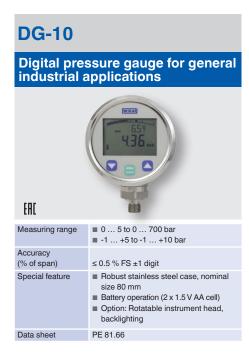
Absolute pressure gauges

Absolute pressure gauges are used when measured pressures are independent of the natural fluctuations in atmospheric pressure. The pressure of the measured media is determined against a reference pressure, which corresponds to the absolute pressure zero point. For this, the reference chamber is completely evacuated, so that there is a near-perfect vacuum in it.

Applications for these high-precision measuring instruments are, for example, monitoring of vacuum pumps and vacuum packaging machines. They are also used in laboratories, in order to monitor condensation pressures or to determine the vapour pressure of liquids.



Digital pressure gauges







Process transmitters

Universal process transmitter with standard connection, Ex intrinsically safe Solution of Span Solution of

(EX) III EX	D
Non-linearity (% of span)	≤ 0.1
Output signal	4 20 mA, HART®
Measuring range	■ 0 0.4 to 0 4,000 bar ■ 0 1.6 to 0 40 bar abs. ■ -0.2 +0.2 to -1 +40 bar
Special feature	 Multi-functional display Freely scalable measuring range Simple menu navigation Conductive plastic case or stainless steel case Large LC display, rotatable
Data sheet	PE 86.05

UPT-21 Universal process transmitter with flush process connection Non-linearity (% of span) ≤ 0.1 4 ... 20 mA, HART® Output signal Measuring range \blacksquare 0 ... 0.4 to 0 ... 600 bar ■ 0 ... 1.6 to 0 ... 40 bar abs. ■ -0.2 ... +0.2 to -1 ... +40 bar Special feature ■ Hygienic process connections in different designs ■ Electropolished stainless steel case for hygienic applications ■ Freely scalable measuring range ■ Conductive plastic case or stainless steel case ■ Large LC display, rotatable

IPT-20, IPT-21 Process pressure transmitter with welded metal measuring cell



Non-linearity (% of span)	≤ 0.075 0.1
Output signal	4 20 mA, HART [®] protocol (optional), PROFIBUS [®] PA, FOUNDATION [™] Fieldbus
Measuring range	■ 0 0.1 to 0 4,000 bar ■ 0 0.1 to 0 40 bar abs. ■ -1 0 to -1 +40 bar
Special feature	■ Freely scalable measuring ranges ■ Case from plastic, aluminium or stainless steel ■ Flush process connection (optional) ■ With integrated display and instrument mounting bracket for wall/pipe mounting (optional) ■ Process temperature ranges to 200 °C
Data sheet	PE 86.06

CPT-20, CPT-21

PE 86.05

Data sheet

Process pressure transmitter with capacitive ceramic measuring cell



Non-linearity (% of span)	≤ 0.05
Output signal	4 20 mA, HART® protocol (optional), PROFIBUS® PA, FOUNDATION™ Fieldbus
Measuring range	■ 0 0.025 to 0 100 bar abs. ■ -1 0 to -1 +100 bar
Special feature	Particularly robust, ceramic measuring cell Dry ceramic measuring cell with variable sealing concept Freely scalable measuring ranges Case from plastic, aluminium or stainless steel Flush process connection (optional)
Data sheet	PE 86.07

DPT-10

Differential pressure transmitter, intrinsically safe or with flame-proof enclosure



Non-linearity (% of span)	≤ 0.075 0.15
Output signal	4 20 mA, HART® protocol (optional), PROFIBUS® PA
Measuring range	0 10 mbar to 0 40 bar
Special feature	 Freely scalable measuring ranges Static load 160 bar, optionally 420 bar Case from plastic, aluminium or stainless steel With integrated display and instrument mounting bracket for wall/pipe mounting (optional) 3- or 5-way valve optional
Data sheet	PE 86.21

Pressure sensors















For highest pressure applications to 15,000 bar



Accuracy (± % of span)	≤ 0.25 or 0.5
Measuring range	0 1,600 to 0 15,000 bar
Special feature	 Very high long-term stability Excellent load cycle stability Cavitation protection (optional)
Data sheet	PE 81.53

M-10, M-11

Spanner width 19 mm



+0.0 PEO
≤ 0.2 BFSL
■ 0 6 to 0 1,000 bar
■ Small spanner width 19 mm■ Flush connection G ¼ available
PE 81.25

P-30, P-31

For precision measurements



Non-linearity (± % of span)	≤ 0.04 BFSL
Measuring range	■ 0 0.25 to 0 1,000 bar ■ 0 0.25 to 0 25 bar abs. ■ -1 0 to -1 +15 bar
Special feature	 ■ No additional temperature error in the range 10 60 °C ■ Flush process connection (optional) ■ Analogue, CANopen® or USB
Data sheet	PE 81.54

MHC-1

For mobile working machines, CANopen® or J1939



Accuracy (± % of span)	≤ 1 or 0.5
Measuring range	0 60 to 0 1,000 bar
Special feature	 Tested for harsh environmental conditions Robust instrument design Version with integrated Y-connector
Data sheet	PE 81.49

OEM pressure sensors

O-10 For industrial applications cUL)us Non-linearity (± % of span) ≤ 0.5 BFSL Measuring range ■ 0 ... 6 to 0 ... 600 bar ■ -1 ... +5 to -1 ... +59 bar Special feature ■ For OEM quantities ■ Customer-specific variants ■ Special version for applications with water as medium ■ 5-fold overload safety Data sheet PE 81.65









Pressure sensor assemblies and modules

Customer-specific electronic pressure measurement solutions

We see ourselves not only as a provider of top quality measurement technology, but also as a highly competent partner that is able to create individually designed solutions together with you. We are ready to develop products for you that are tailor made to cater for your individual needs. Create your perfect pressure sensor solution together with us. Here, the experience from a multitude of completed projects is incorporated - thus we can refer back to numerous proven solutions and components. As required, we will adapt our systems to your individual application or develop new ones.

Talk to us - we are happy to provide you with advice!

TTF-1

Metal thin-film pressure sensor assembly



Non-linearity (± % of span)	≤ 0.5
Measuring range	0 10 to 0 1,000 bar
Special feature	Excellent resistance to mediaWelded measuring cell
Signal	mV/V
Data sheet	PE 81.16

SCT-1

Ceramic pressure sensor element



Non-linearity	
(± % of span)	≤ 0.5
Measuring range	0 2 to 0 100 bar
Special feature	Excellent resistance to media
Signal	mV/V
Data sheet	PE 81.40

SPR-2, TPR-2

Piezo pressure sensor element and pressure sensor assembly



Non-linearity (± % of span)	≤ 0.3
Measuring range	0 0.4 to 0 16 bar 0 0.4 to 0 16 bar abs.
Special feature	 Gauge and absolute pressure measurement High output signal High overload safety
Signal	mV/V
Data sheet	PE 81.62

TI-1

Piezo or metal thin-film pressure sensor module



Non-linearity (± % of span)	≤ 0.125 BFSL
Measuring range	0 0.4 to 0 1,600 bar 0 0.4 to 0 40 bar abs. -1 0 to -1 +59 bar
Special feature	Processed signalHigh variance in process connections
Signal	Analogue and digital
Data sheet	PE 81.57

Further information at www.wika.com

MPR-1

Pressure sensor module



Non-linearity (± % of span) Measuring range	≤ 0.125 or 0.25 0 0.4 to 0 25 bar 0 0.4 to 0 25 bar abs.
Special feature	 19 mm spanner width for limited mounting space No calibration necessary, due to compensated output signal
Signal	Analogue and digital
Data sheet	PE 81.64

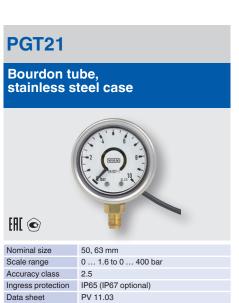
Pressure gauges with output signal

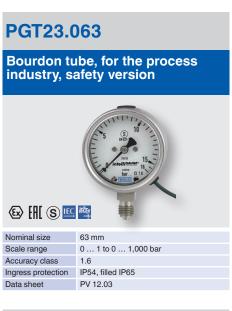
The multi-functional intelliGAUGEs present a cost-effective and, at the same time, reliable solution for nearly all pressure measurement applications. They combine the analogue indication of a mechanical pressure gauge, needing no external power, with the electrical output signal of a pressure sensor. These hybrid instruments are available with all commonly used electrical signals. The sensor works in a non-contact way, without any influence on the measuring signal. Many instruments are available in versions for use in hazardous areas.

Depending on the pressure gauge, the following electrical output signals are possible:

- 0.5 ... 4.5 V ratiometric
- 4 ... 20 mA, 2-wire
- 4 ... 20 mA, 2-wire with Ex approvals
- 0 ... 20 mA, 3-wire
- 0 ... 10 V, 3-wire

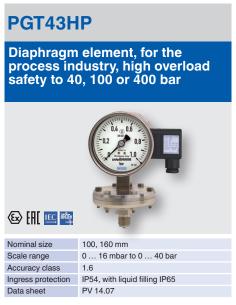
For pressure gauges with nominal sizes 100 and 160 mm, the electrical output signals can also be combined with switch contacts.













intelli GAUGE®

DPGT43

Differential pressure, for the process industry, all-metal media chamber



 Nominal size
 100, 160 mm

 Scale range
 0 ... 16 mbar to 0 ... 25 bar

 Accuracy class
 1.6

 Ingress protection
 IP54, filled IP65

 Data sheet
 PV 17.05

DPGT43HP

Differential pressure, for the process industry, high overload safety to 40, 100, 250 or 400 bar



 Nominal size
 100, 160 mm

 Scale range
 0 ... 60 mbar to 0 ... 40 bar

 Accuracy class
 1.6

 Ingress protection
 IP54, filled IP65

 Data sheet
 PV 17.13

DPGT40

Differential pressure, with integrated working pressure indication (DELTA-trans)



Nominal size 100 mm

Scale range 0 ... 0.16 to 0 ... 10 bar

Accuracy class 2.5 (1.6 optional)

Ingress protection IP65

Data sheet PV 17.19

APGT43

Absolute pressure, for the process industry



Nominal size 100, 160 mm

Scale range 0 ... 25 mbar to 0 ... 25 bar abs.

Accuracy class 2.5

Ingress protection IP54, with liquid filling IP65

Data sheet PV 15.02

Contact pressure gauges

Control systems are gaining more and more importance in industrial applications. Consequently, mere pressure indication on the measuring instrument itself is no longer sufficient, rather the measured value must be transferred to the control system via an electrical signal, e.g. by closing or opening of a circuit. WIKA is focusing on its contact pressure gauges in order to satisfy this trend

All instruments with inductive contacts are certified in accordance with ATEX Ex ia.

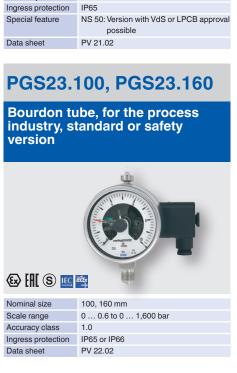
Depending on the model the following contacts are built-in:

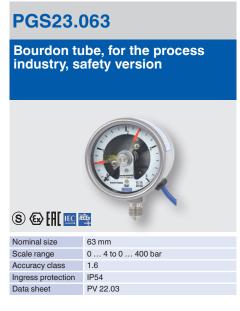
- Magnetic snap-action contact, e.g. model 821, for general applications
- Inductive contact model 831, for hazardous areas
- Electronic contact model 830 E, for PLC
- Reed contact model 851, for general applications and PLC
- Micro switch model 850
- Transistor output NPN or PNP

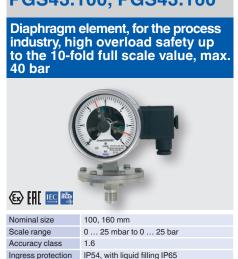
PGS21 Bourdon tube, stainless steel case Nominal size 40, 50, 63 mm Scale range 0 ... 2.5 to 0 ... 400 bar Accuracy class 2.5 Ingress protection IP65 Special feature NS 50: Version with VdS or LPCB approval possible Data sheet PV 21.02











PV 24.03

Data sheet

432.36, 432.56 with 8xx

Diaphragm element, for the process industry, high overload safety to 100 or 400 bar



Nominal size	100, 160 mm
Scale range	0 25 mbar to 0 40 bar
Accuracy class	1.6
Ingress protection	IP54, with liquid filling IP65
Data sheet	PV 24.07

532.53 with 8xx

Absolute pressure, for the process industry, high overload safety



Nominal size	100, 160 mm
Scale range	0 25 mbar to 0 25 bar abs.
Accuracy class	1.6
Ingress protection	IP54, with liquid filling IP65
Data sheet	PV 25.02

632.51 with 8xx

Capsule element, for the process industry, high overload safety



Nominal size	100, 160 mm
Scale range	0 2.5 to 0 100 mbar
Accuracy class	1.6
Ingress protection	IP54
Data sheet	PV 26.06

DPGS40

Differential pressure, with micro switches, with integrated working pressure indication (DELTA-comb)



Nominal size	100 mm
Scale range	0 0.25 to 0 10 bar
Accuracy class	2.5 (1.6 optional)
Ingress protection	IP65
Data sheet	PV 27.20

DPGS43

Differential pressure, for the process industry, all-metal media chamber



Nominal size	100, 160 mm
Scale range	0 16 mbar to 0 25 bar
Accuracy class	1.6
Ingress protection	IP54, filled IP65
Data sheet	PV 27.05

DPGS43HP

Differential pressure, for the process industry, high overload safety to 400 bar

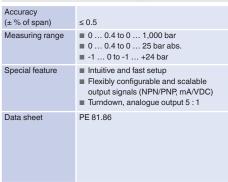


Nominal size	100, 160 mm
Scale range	0 60 mbar to 0 40 bar
Accuracy class	1.6
Ingress protection	IP54, filled IP65
Data sheet	PV 27.13

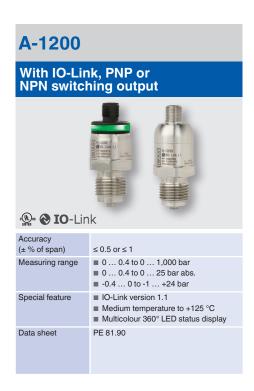
Pressure switches

Electronic pressure switches









Mechanical pressure switches for industrial applications

PSM01

Compact pressure switch



Setting range	-0.850.15 bar 0.2 2 bar to 30 320 bar
Switching function	Normally open, normally closed, change- over contact
Material	Galvanised steel or stainless steel
Switching power	2 A, AC 48 V 1 A / 2 A, 24 V
Data sheet	PV 34.81

PSM02

Compact pressure switch, settable hysteresis



Setting range	-0.850.15 bar 0.2 2 bar to 30 320 bar
Switching function	Normally open, normally closed, change- over contact
Material	Galvanised steel or stainless steel
Switching power	2 A / 4 A, AC 250 V 2 A / 4 A, DC 24 V
Data sheet	PV 34.82

PSM-520

Pressure switch, settable hysteresis



Setting range	-0.4 +7 bar 0 5 bar to 6 30 bar
Switching function	Normally open, normally closed, change- over contact
Material	 Bellow: Copper alloy CuSn6 per EN 1652 Process connection: Free cutting steel EN1A per EN 10277-3, tin-plated
Switching power	10 A / 6 A, AC 230 V
Data sheet	PV 35.01

PSM-550

Pressure switch, for superior industrial applications



Setting range	-1 0 and -0.8 +5 bar 0 300 mbar 0.1 1.1 bar to 10 30 bar
Switching function	Change-over contact (SPDT)
Material	 Bellow/Process connection: Copper alloy CuSn6 per EN 1652 or stainless steel 1.4401 With NBR diaphragm: Process connection: Free cutting steel EN1A per EN 10277-3, tin-plated
Switching power	4 A / 10 A, AC 230 V
Data sheet	PV 35.03

PSM-700

Pressure switch, high adjustability of switch differential



Setting range	-1 1.5 bar 0.2 1.6 bar, 7 35 bar
Switching function	Change-over contact (SPDT and DPDT)
Material	 Measuring element: Stainless steel 316L Process connection: Stainless steel 316L Case: Aluminum
Switching power	Up to AC 250 V/15
Data sheet	PV 35.05

Mechanical pressure switches for the process industry

Due to the use of high-quality micro switches, the mechanical pressure switches are notable for their high precision and long-term stability. Furthermore, the direct switching of electrical loads up to AC 250 V/20 A is enabled, while simultaneously ensuring a high switch point reproducibility.

The instruments come with a SIL certificate and are thus particularly suited for safety-critical applications. In addition, with their 'intrinsically safe' and 'flameproof enclosure' ignition protection types the pressure switches are ideally suited for permanent use in hazardous environments.

All mechanical pressure switches for the process industry are available with EAC certificate and technical passport.













Diaphragm seal systems

These combinations of diaphragm seals and pressure gauges or pressure sensors feature fast availability. They are particularly suitable for demanding measuring tasks in the pharmaceutical and biotechnology industries, food and beverage industries, and through to the oil & gas, chemical, petrochemical and semiconductor industries.

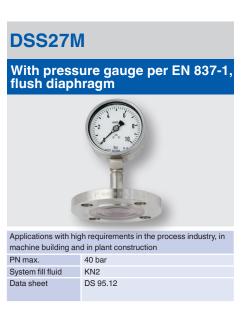
The diaphragm seal systems can be used for processes with gases, compressed air or vapour, with liquid, paste-like, powdery and crystallising media and also with aggressive, adhesive, corrosive, highly viscous, environmentally hazardous or toxic media.

The diaphragm seal is directly welded to the pressure gauge or pressure sensor. The diaphragm made of stainless steel provides for the separation from the medium. The pressure is transmitted to the measuring instrument via the system fill fluid which is inside the diaphragm seal system.

With flange connection









Diaphragm seal systems

With threaded connection



KN2 for general applications

DS 95.01

System fill fluid

Data sheet



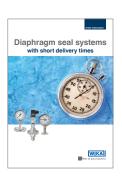




Extensive information can be found in our brochure "Diaphragm seals – combinations and accessories" at www.wika.de.



Extensive information can be found in our brochure "Diaphragm seal systems with short delivery times" at www.wika.de.



Electrical accessories











Valves and protective devices

Valves

910.10, 910.11

Stopcock and DIN shut-off valve



Application	For shutting off pressure measuring instruments with threaded connection
Version	910.10: Per DIN 16261, DIN 16262, DIN 16263 910.11: Per DIN 16270, DIN 16271, DIN 16272
Material	Brass, steel, stainless steel
Nominal pressure	910.10: to 25 bar 910.11: to 400 bar
Data sheet	AC 09.01, AC 09.02

IV10, IV11

Needle valve and multiport valve



Application	For shutting off pressure measuring instruments with threaded connection
Version	Needle valve and multiport valve
Material	Stainless steel
Nominal pressure	To PN 420 (6,000 psi) Option: To PN 680 (10,000 psi)
Data sheet	AC 09.22

IV20, IV21

Block-and-bleed valve, square or flat form



Application	For shutting off and venting pressure measuring instruments with threaded connection
Version	Block-and-bleed valve
Material	Stainless steel
Nominal pressure	To PN 420 (6,000 psi) Option: To PN 680 (10,000 psi)
Data sheet	AC 09.19

IV30, IV31, IV50, IV51

Valve manifold for differential pressure measuring instruments



Application For shutting off, pressure compensating as well as purging and venting differential pressure measuring instruments Version Three-way and five-way valves Material Stainless steel
The state of the s
Material Stainless steel
Nominal pressure To PN 420 (6,000 psi) Option: To PN 680 (10,000 psi)
Data sheet AC 09.23

IVM

Monoflange



Application	For shutting off and venting pressure measuring instruments with flange connection
Version	Flange connection per ASME or EN
Material	Stainless steel
Nominal pressure	To PN 420 (6,000 psi)
Data sheet	AC 09.17

IBF2, IBF3

Monoblock



Application	For mounting to level indicators or differential pressure instruments in level measurement
Version	Per ASME or EN
Material	Stainless steel
Nominal pressure	To PN 690 bar (10,000 psi)
Data sheet	AC 09.25

Protective devices







Mounting accessories

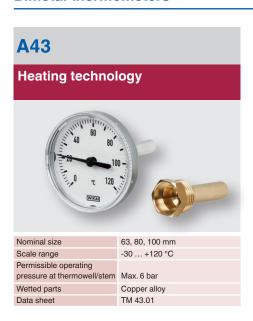


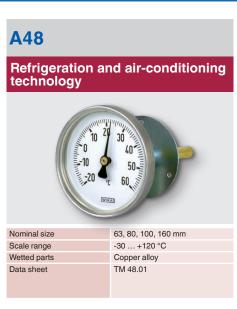
Dial thermometers

Our dial thermometers work on the bimetal, expansion or gas actuation principle. This enables scale ranges of -200 ... +700 °C in different class accuracies, response times and resilience to environmental influences. Diverse connection designs, stem diameters and individual stem lengths enable a flexible measuring point design.

Dial thermometers with remote capillaries are particularly versatile. All thermometers are suited for operation in a thermowell if necessary.

Bimetal thermometers













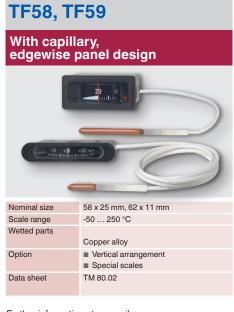
Bimetal thermometer



Machine glass thermometer



Expansion thermometers





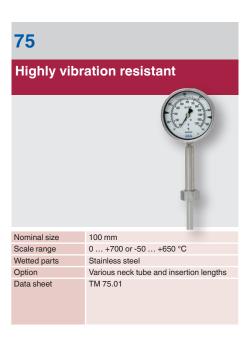


Dial thermometers

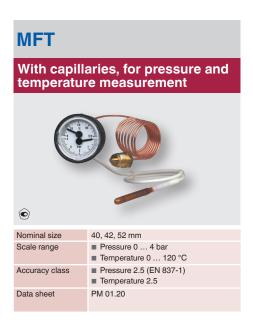
Gas-actuated thermometers



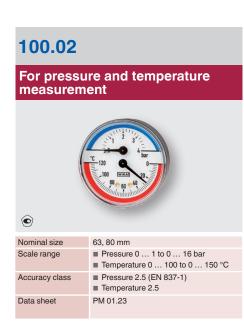




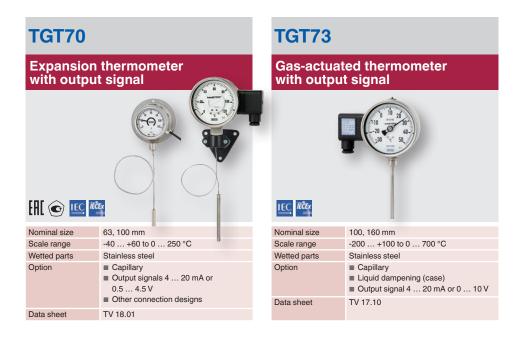
Thermomanometers







Dial thermometers with output signal



Digital indicators



For panel mounting, current loop display, 96 x 48 mm



Input	4 20 mA, 2-wire
Alarm output	2 electronic contacts (optional)
Special feature	Wall-mounting case (optional)
Supply voltage	Supply from the 4 20 mA current loop
Data sheet	AC 80.06

DI25

For panel mounting, 96 x 48 mm



Input	Multi-function input for resistance thermometers, thermocouples and standard signals
Alarm output	3 relays2 relays for instruments with integrated transmitter power supply DC 24 V
Supply voltage	■ AC 100 240 V ■ AC/DC 24 V
Special feature	Analogue output signal
Data sheet	AC 80.02

DI30

For panel mounting, 96 x 96 mm



Standard signals
2 relays
Integrated transmitter power supplyWall-mounting case (optional)
AC 230 V or AC 115 V
AC 80.05

DI32-1

For panel mounting, 48 x 24 mm



Input	Multi-function input for resistance thermometers, thermocouples and standard signals
Alarm output	2 electronic contacts
Supply voltage	DC 9 28 V
Data sheet	AC 80.13

DI35

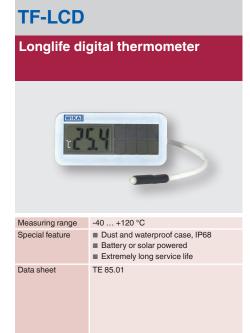
For panel mounting, 96 x 48 mm



Input	 Multi-function input for resistance thermometers, thermocouples and standard signals Alternatively double input for standard signals with calculation function (+ - x/) for two transmitters
Alarm output	2 or 4 relays (optional)
Special feature	Integrated transmitter power supplyAnalogue output signal (optional)
Supply voltage	■ AC/DC 100 240 V ■ DC 10 40 V, AC 18 30 V
Data sheet	AC 80.03





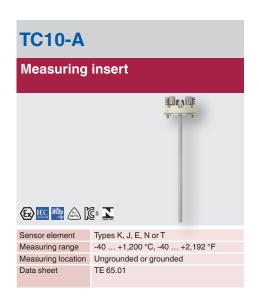


Thermocouples

Thermocouples generate a voltage directly dependent on temperature. They are particularly suitable for high temperatures to 1,700 °C (3,092 °F) and for very high oscillating stresses. For thermocouples, the accuracy classes per IEC 60584-1 and ASTM E230 apply.

In our range of products you will find all market-standard instrument versions.

If required, a temperature transmitter can be installed in the connection head.



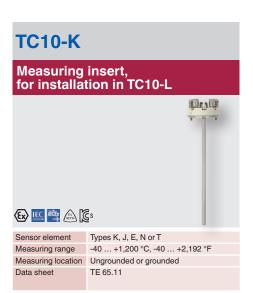




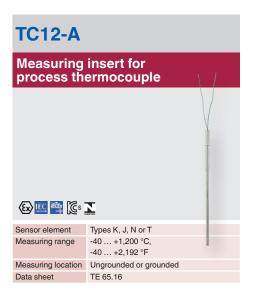










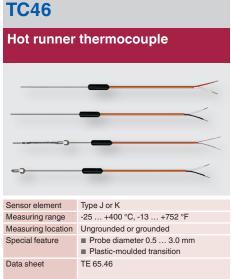


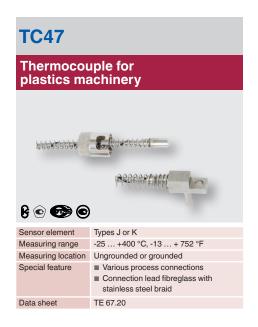




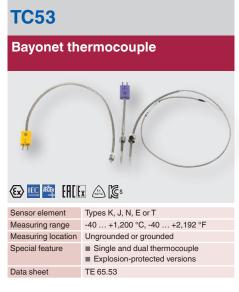
Thermocouples



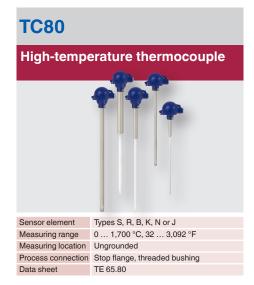


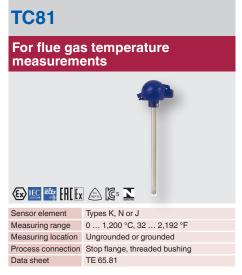






















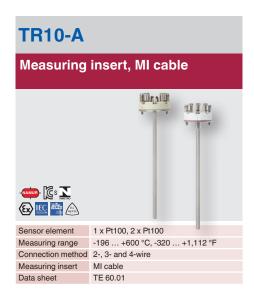


Resistance thermometers

Resistance thermometers are equipped with platinum sensor elements which change their electrical resistance as a function of temperature. In our range of products you will find resistance thermometers with connected cable as well as versions with connection head. A temperature transmitter can be installed directly in the connection head.

Resistance thermometers are suitable for applications between -196 \dots +600 °C, -320 \dots +1,112 °F (dependent on instrument model, sensor element, accuracy class and materials coming into contact with the medium).

Resistance thermometers are available in classes AA, A and B in accordance with IEC 60751.



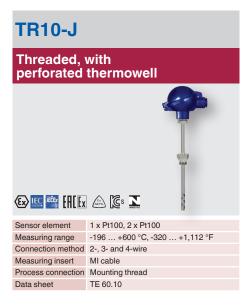




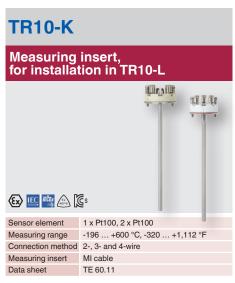




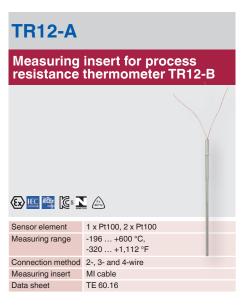


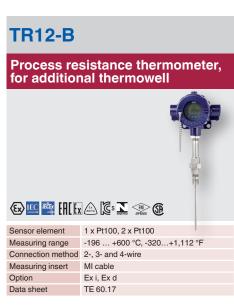


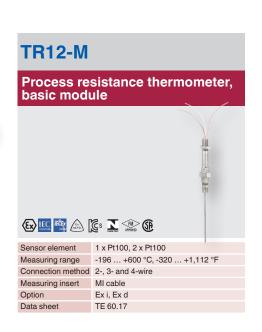




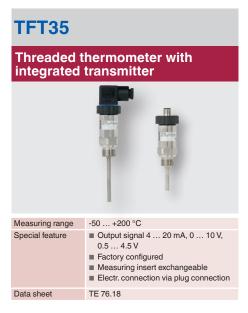








Resistance thermometers









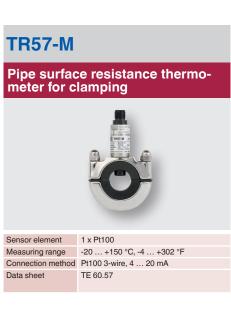






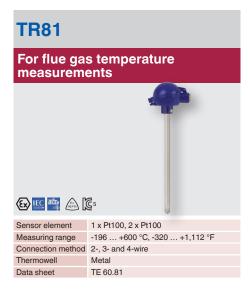


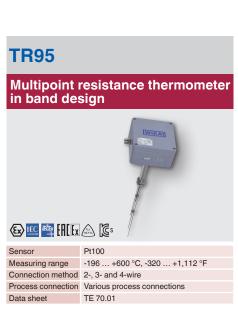




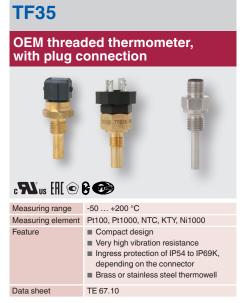


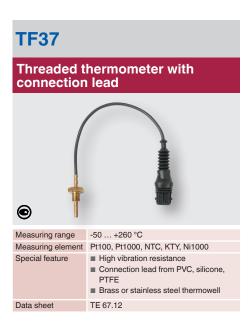




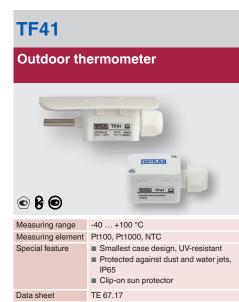


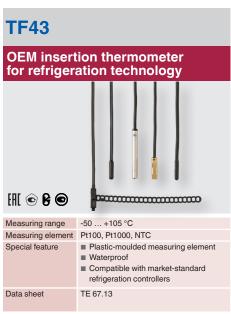
Resistance thermometers







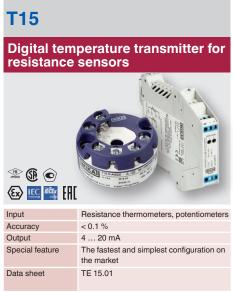


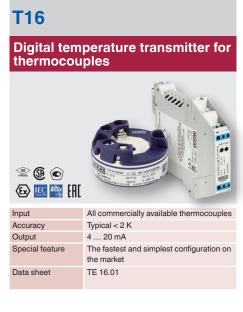






Temperature transmitters







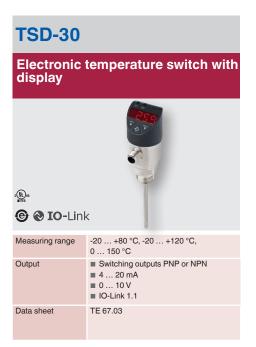




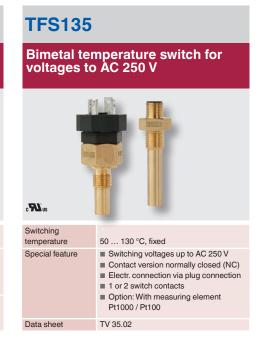


Temperature switches

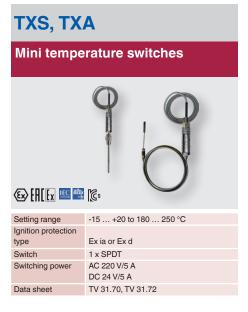
Temperature switches for industrial applications







Temperature switches for the process industry



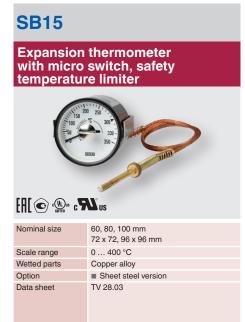


TCS, TCA

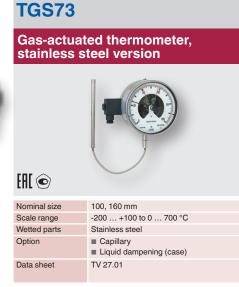


Thermometers with switch contacts



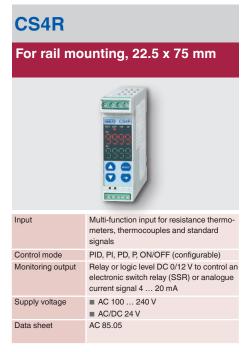


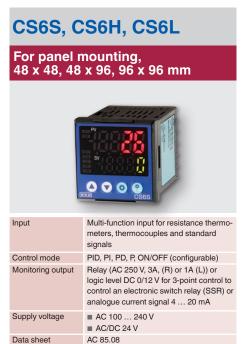






Temperature controllers









Thermowells

Whether in aggressive or abrasive process media, whether in high- or low-temperature ranges: For electrical or mechanical thermometers, to prevent direct exposure of their temperature probes to the medium, thermowells that suit each application are available. Thermowells can be machined from solid-body material or assembled from tube sections and can either be screw-, weld-or flange-fitted.

They are offered in standard and special materials such as stainless steel 1.4571, 316L, Hastelloy® or titanium. Each version, depending on its construction type and its mounting to the process, has certain advantages and drawbacks with respect to its load limits and the special materials that can be used.

In order to manufacture thermowells for flange mounting at low cost from special materials, the designs used differ from standard thermowells in accordance with DIN 43772.

Thus, only the wetted parts of the thermowell are manufactured from special materials, whereas the non-wetted flange is made of stainless steel and is welded to the special material.

This design is used both for fabricated and solid-machined thermowells. With tantalum as special material a removable jacket is used, which is slid over the supporting thermowell from stainless steel.

TW10

Solid-machined with flange



TW15

Threaded (solid-machined)



Thermowell form Tapered, straight or stepped
Head version Hexagon, round with hexagon, or round with spanner flats
Process connection ½, ¾ or 1 NPT
Data sheet TW 95.15

TW20

Socket weld (solid-machined)



TW25

Weld-in (solid-machined)



TW30

Vanstone (solid-machined) for lap flanges



Thermowell form Tapered, straight or stepped

Nominal width ASME 1, 1½ or 2 inch

Pressure rating ASME up to 2,500 lbs

Data sheet TW 95.30

TW31

Vanstone design in accordance with petrochemical standard



Thermowell form In accordance with Shell drawings S38.113 and S38.114

Material Stainless steel, special alloys
Flange Slip-on flanges per ASME B16.5

Data sheet TW95.31

TW 95.25

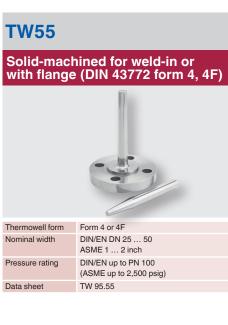
Thermowells

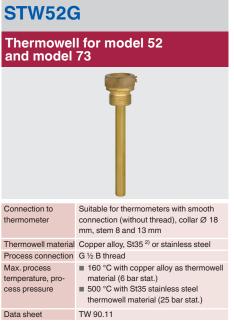












Accessories

PU-548 Programming unit for temperature transmitters ■ LED status display ■ Compact design

- No further voltage supply needed, neither for the programming unit nor for the transmitter
- Due to the magWIK quick connector, fast connection to the transmitter possible
- Data sheet AC 80.18

magWIK Magnetic quick connector ■ For accelerated connection for all configuration and calibration processes ■ Connection of 2-mm plug contacts or 4-mm plug contacts with adapter ■ Data sheet AC 80.15











Bypass level indicators

Continuous level measurement via visual indication of the level without supply voltage

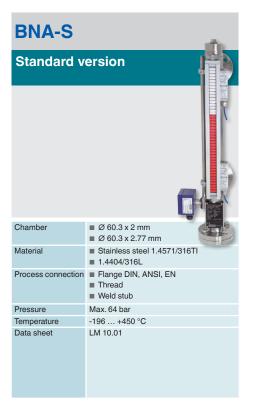
Applications

- Continuous level indication without supply voltage
- Indication of the level proportional to height
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical industry, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry



- Process- and procedure-specific production
- Operating limits: □ Operating temperature: T = -196 ... +450 °C
 - Operating pressure: P = vacuum to 400 bar 1)
 - □ Limit density: $\rho \ge 340 \text{ kg/m}^3$
- Wide variety of different process connections and materials
- Mounting of level sensors and magnetic switches possible as an option
- Explosion-protected versions

¹⁾ Individual limit values. For application limits, the joint consideration of temperature and pressure is required.









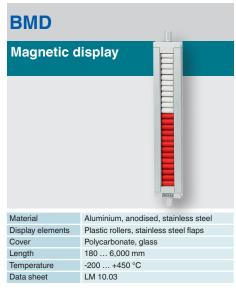






Accessories for bypass level indicators

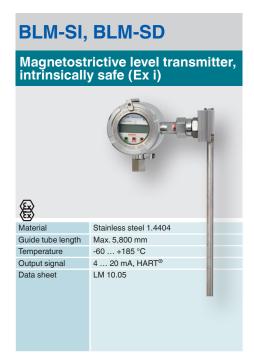




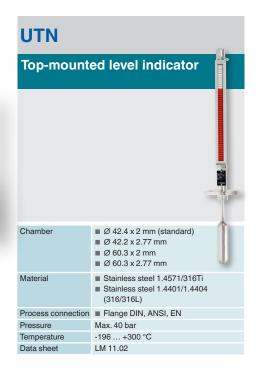


Accessories for bypass

Combines the tried-and-trusted bypass with further independent measurement principles







External chambers

The external chamber model BZG consists of an external chamber vessel that is mounted laterally to a vessel using at least 2 process connections (flange, thread or weld stub). Through this type of arrangement, the level in the external chamber vessel corresponds

to the level in the vessel. The level is measured by a measuring instrument inserted additionally in the external chamber vessel, for example model FLR or FLS, or by a guided wave radar.

Applications

- Level detection for almost all liquid media
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical industry, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants

Special features

Process- and procedure-specific production Operating limits: \square Operating temperature: $T = -196 \dots +450 \, ^{\circ}C$ \square Operating pressure: $P = Vacuum to 400 bar ^{1)}$

- Wide variety of different process connections and materials
- Mounting of level sensors and guided wave radars possible as an option









¹⁾ Individual limit values. For application limits, the joint consideration of temperature and pressure is required.

Glass level gauges

Direct level indication without supply voltage

Applications

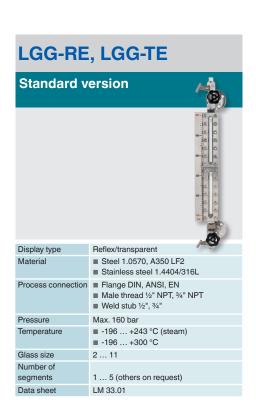
- Continuous level indication without supply voltage
- Direct indication of the level
- Individual design and corrosion-resistant materials make the products suitable for a broad range of applications
- Chemical, petrochemical industry, oil and natural gas extraction (on- and offshore), shipbuilding, machine building, power generating equipment, power plants
- Oil and gas, heat transfer and refrigeration systems, plants for cryogenics



- Process- and procedure-specific production
- Operating limits: □ Operating temperature: T = -196 ... +374 °C ¹)
 □ Operating pressure: Vacuum to 250 bar ¹)
- Wide variety of different process connections and materials
- Illumination optional
- Heating and/or insulation optional







¹⁾ Individual limit values. For application limits, the joint consideration of temperature and pressure is required.

LGG-RI, LGG-TI

High-pressure version



Display type	Reflex/transparent
Material	■ Steel 1.5415
	■ Stainless steel 1.4404/316L
Process connection	■ Flange DIN, ANSI, EN
	■ Male thread ½" NPT, ¾" NPT
	■ Weld stub ½", ¾"
Pressure	Max. 250 bar
Temperature	-196 +100 °C
Glass size	29
Number of	
segments	1 5
Data sheet	LM 33 01

LGG-M

Refraction version



Display type	Refraction
Material	Steel 1.5415
Process connection	 ■ Flange DIN, ANSI, EN ■ Male thread G ½, G ¾, ½" NPT, ¾" NPT ■ Weld stub ½", ¾"
Pressure	Max. 250 bar
Temperature	-10 +374 °C
Glass size	211
Number of segments	19
Data sheet	LM 33.01

Submersible pressure sensors

Hydrostatic level measurement

Applications

- Level measurement in rivers and lakes
- Control of sewage lift and pumping stations
- Monitoring of sewage, settling and rainwater retention basins
- Level measurement in vessel and storage systems for oils and fuels

- Slimline and hermetically sealed design up to 300 m water column
- Highly resistant versions available
- Explosion protection per ATEX, IECEx, FM and CSA
- Drinking water conformity per KTW and ACS
- Temperature output, HART® and low-power output signal for battery operation









Continuous measurement with float for industrial applications

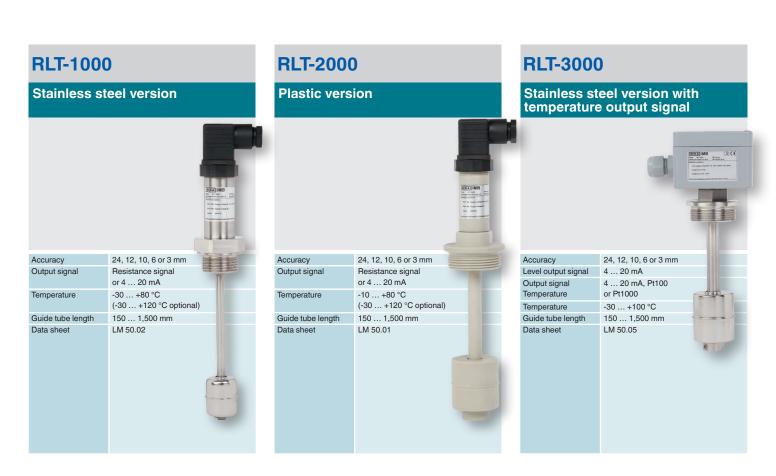
With reed measuring chain

Applications

- Level measurement of liquids in machine building
- Control and monitoring tasks for hydraulic power packs, compressors and cooling systems

- Media compatibility: Oil, water, diesel, refrigerants and other liquids
- Permissible medium temperature: -30 ... +120 °C
- Output signals for level and temperature (optional) as resistance output signal or 4 ... 20 mA current output
- Accuracy, resolution: 24, 12, 10, 6 or 3 mm





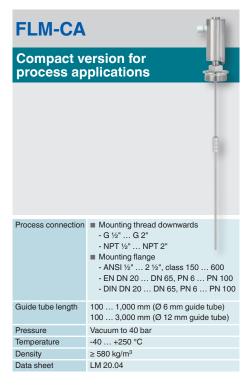
Continuous measurement with float for the process industry

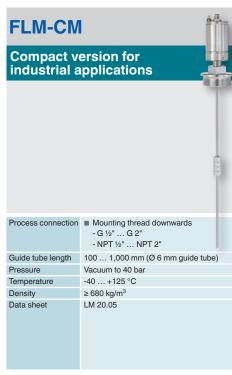
Magnetostrictive

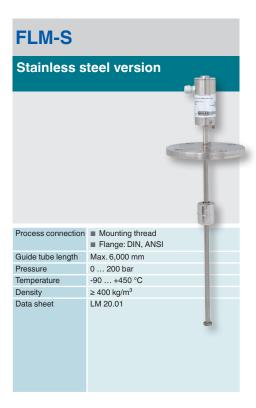
Applications

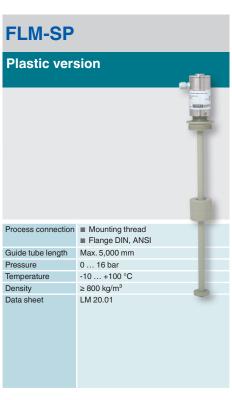
- High-accuracy level detection for almost all liquid media
- Chemical, petrochemical industry, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

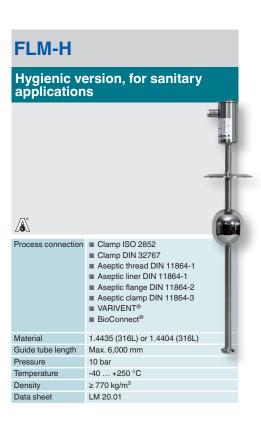
- Process- and procedure-specific solutions possible
- Operating limits:
 - □ Operating temperature:
 - T = -90 ... +450 °C
 - □ Operating pressure:
 - P = vacuum to 100 bar
 - □ Limit density: $\rho \ge 400 \text{ kg/m}^3$
- Resolution < 0.1 mm
- Wide variety of different electrical connections, process connections and materials
- Explosion-protected versions











With reed measuring chain

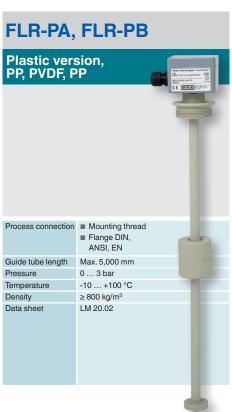
Applications

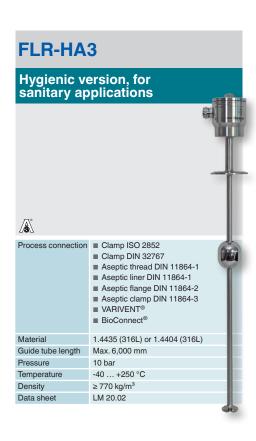
- Level detection for almost all liquid media
- Chemical, petrochemical industry, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry, pharmaceutical industry

- Process- and procedure-specific solutions possible
- Operating limits: □ Operating temperature: T = -80 ... +200 °C
 - ☐ Operating pressure: P = vacuum to 80 bar
 - □ Limit density: $\rho \ge 400 \text{ kg/m}^3$
- Wide variety of different electrical connections, process connections and materials
- Optionally with programmable and configurable head-mounted transmitter for 4 ... 20 mA field signals, HART[®], PROFIBUS[®] PA and FOUNDATION[™] Fieldbus
- Explosion-protected versions









Float switches for industrial applications

Applications

- Level measurement of liquids in machine building
- Control and monitoring tasks for hydraulic power packs, compressors and cooling systems

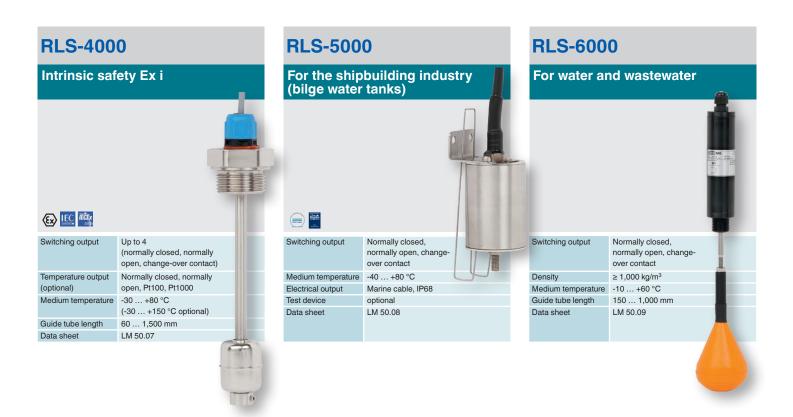
- Media compatibility: Oil, water, diesel, refrigerants and other liquids
- Permissible medium temperature range: -30 ... +150 °C
- Up to 4 switching outputs freely definable as normally open, normally closed or change-over contact
- Optional temperature output signal, selectable as preconfigured bimetal switch or either Pt100 or Pt1000

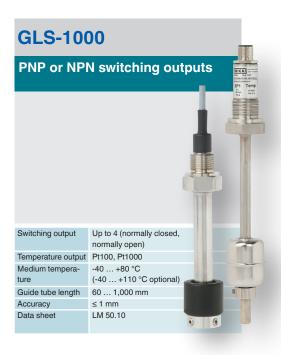












Float switches for the process industry

Robust switches for liquid media

Applications

- Level measurement for almost all liquid media
- Pump and level control and monitoring of distinct filling levels
- Chemical, petrochemical industry, natural gas, offshore, shipbuilding, machine building, power generating equipment, power plants
- Process water and drinking water treatment, food and beverage industry

- Large range of application due to the simple, proven functional principle
- For harsh operating conditions, long service life
- Operating limits: □ Operating temperature: T = -196 ... +350 °C
 □ Operating pressure: P = vacuum to 40 bar
 □ Limit density: ρ ≥ 300 kg/m³
- Wide variety of different electrical connections, process connections and materials
- Explosion-protected versions







ELS-S



External chamber	Stainless steel
Process connection	Threaded pipe connection GE10-LR
	galvanised steel
Pressure	Up to 6 bar
Temperature	-30 +300 °C
Data sheet	LM 30.03

ELS-A



External chamber	Aluminium
Process connection	Threaded pipe connection GE10-LR
	galvanised steel
Pressure	Max. 1 bar
Temperature	-30 +150 °C
Data sheet	LM 30.03

HLS-M1, HLS-M2

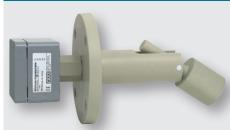
Plastic or stainless steel version, with cable outlet



Process connection	■ ½" NPT (installation in the tank from outside) ■ G ¼" (installation in the tank from inside)
Pressure	HLS-M1: 1 bar HLS-M2: 5 bar
Temperature	HLS-M1: -10 +80 °C HLS-M2: -40 +120 °C
Material	HLS-M1: PP HLS-M2: Stainless steel 1.4301
Electrical connection	HLS-M1: Cable HLS-M2: Cable or connector
Data sheet	LM 30.06

HLS-P

Plastic version, for horizontal installation



Process connection	Flange DIN, ANSI, EN
Pressure	0 3 bar
Temperature	-10 +80 °C
Density	≥ 750 kg/m³
Material	PP
Oata sheet	LM 30.02

HLS-S

Stainless steel version, for horizontal installation



Process connection	Flange DIN, ANSI, EN
Pressure	0 232 bar
Temperature	-196 +350 °C
Density	≥ 600 kg/m ³
Material	Stainless steel, titanium
Data sheet	LM 30.02

HLS-S Ex i

Intrinsically safe stainless steel version for horizontal installation



Process connection	■ Mounting flange: DIN DN 50 DN 100, PN 6 160 EN 1092 DN 50 DN 100, PN 6 PN 160 ANSI 2" 4", class 150 900 ■ Square flange: DN 80 and DN 92 (other flanges on request)				
Pressure	Max. 6 b	oar			
Temperature class	T2	T3	T4	T5	T6
Process					
temperature	180 °C	160 °C	108 °C	80 °C	65 °C
Ambient temperature at case	80 °C				
Density	600 kg/m ³				
Material	Stainless steel 1.4571				
Data sheet	LM 30.02				

Optoelectronic switches for the process industry

For applications with limited mounting space

Applications

- Chemical, petrochemical, natural gas, offshore industries
- Shipbuilding, machine building, refrigerator units
- Power generating equipment, power plants
- Process water and drinking water treatment
- Wastewater and environmental engineering

- Temperature ranges from -269 ... +400 °C
- Versions for pressure ranges from vacuum to 500 bar
- Special versions: High pressure, interface measurement
- Explosion-protected versions
- Signal processing is made using a separate model OSA-S switching amplifier









Optoelectronic level switches for industrial applications

Applications

- Limit detection of liquids
- Machine tools
- Hydraulics
- Machine building
- Water technology

Special features

- For liquids such as oils, water, distilled water, aqueous media
- Compact design
- Mounting position as required
- Accuracy ±2 mm
- No moving components

Optoelectronic limit level switches - for general applications in machine building







Optoelectronic level switches for industrial applications

Optoelectronic limit level switches – application specialists







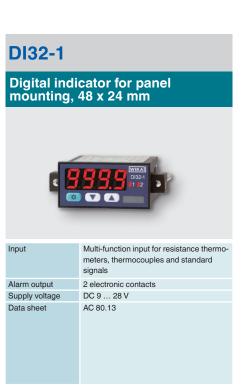
Accessories

The comprehensive accessory programme includes a wide variety of electronic equipment required for the evaluation and indication of our sensors.







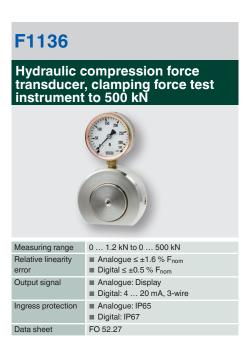


Compression force transducers

Compression force transducers are designed for determining compression forces and are suitable for static and dynamic measurements in the direct force flow. WIKA force transducers are manufactured from stainless steel and other high-quality materials, are robust and are notable for their reliability and high quality even in complex applications. Our compression force transducers are available in different rated loads.

They cover a wide range of application areas: For instance, these force sensors are employed in machine building or in the automation of plants to determine the pressing and joining forces, as well as for detecting weight in many industrial applications. You can select the pertinent technical and regional approvals as options.











Tension/compression force transducers

WIKA offers tension/compression force transducers in different designs and versions. They are available in miniature designs, as traditional s-type, as transducers with different thread forms or as low-profile force transducers (pancake). Transducers in miniature design are used for small mounting spaces and also for detecting small forces. The s-type with female thread, which is very well suited for this purpose, features a particularly high accuracy and

is used in rated load ranges of up to 50 kN. For measuring high forces, tension/compression force transducers in compact size are the first choice. For low-profile force transducers, the force is transmitted via the centrical female thread. They are highly dynamic and possess a high fatigue strength.

F2220 Miniatur

Miniature tension/compression force transducer, from 1.5 N



Rated force F _{nom}	0 1.5 to 0 5,000 N
Relative linearity	
error	±0.5 % F _{nom}
Output signal	2 mV/V (to 5 N 15 mV/V)
Ingress protection	IP65
Data sheet	FO 51.16

F2221

Tension/compression force transducer from 0.01 kN



Rated force F _{nom}	0 0.01 to 0 50 kN
Relative linearity	
error	±0.2 % F _{nom}
Output signal	2 mV/V
Ingress protection	IP65
Data sheet	FO 51.26

F2222

Tension/compression force transducer up to 2,200 kN



Rated force F _{nom}	0 22 N up to 0 2.200 kN
Relative linearity	
error	±0.1 % F _{nom}
Output signal	■ ≤ 25 lbs: 2 mV/V
	■ > 50 lbs: 3 mV/V
Ingress protection	IP65
Data sheet	FO 51.29

F2226

Tension/compression force transducer, male thread to 3,300 kN



Rated force F _{nom}	010 kN to 0 3,300 kN
Relative linearity	■ $\leq \pm 0.15 \% F_{nom} (\leq 200 \text{ kN})$
error	$\blacksquare \le \pm 0.20 \% F_{nom} (> 200 kN)$
Output signal	2 mV/V
Ingress protection	IP66
Data sheet	FO 51.51

Tension/compression force transducers







Bending/shear beams

Bending beams and shear beams are used for the determination of (shear) forces and are suitable for both static (weighing technology) and dynamic (machine building) measurement projects. To determine how strong the force is in the application, strain gauges or thin-film sensors are used, which are attached on or in the measuring body.

The fields of application of the bending beam and shear beam are many and varied. Thus, these load cells are very often used in industrial weighing technology as well as in the areas of special machine building, factory automation and stage construction. In addition, they are used in the laboratory and process industry for the indirect determination of torques.





Load cells

Load cells are designed as a special form of force transducers for use in weighing equipment. They enable very high measurement accuracies between 0.01 % and 0.05 % F_{nom} . Typical and widely used load cell geometries are single point load cells, bending and

shear beam load cells, s-type load cells, pendulum load cells and compression force load cells. In addition, there are corresponding mounting kits and complete weighing modules available.







Load pins

Load pins represent one of the most important components for measuring forces. Existing retention bolts can easily be replaced by these products in existing applications. The application areas range from construction machinery and cranes to stage construction. These force transducers are often used by designers, because, due to their design, they can be directly integrated into the force flow, without taking up space. Since the design requirements for the use of load pins are very individual, the exact layout is important. With WIKA, you will have specialists by your side who already have lots of experience in force measurement.



Ring force transducers

These force transducers are extremely robust and are suitable for the detection of very high (static) forces. Furthermore, they are suitable for many installation situations. The ring geometry is used in force measurement for a wide variety of spatial conditions. The main fields of application are found in spindle presses, in screw force measurement or even in geotechnology.

WIKA offers electrical and hydraulic ring force transducers in diameters from 12 millimetres up to 430 millimetres as well as in various installation heights. Discover our portfolio now.





Special force transducers

We refer to force transducers that do not fit into any standard design as special force transducers. Due to the specification of the requirement, in some cases design-engineered solutions must be considered. As a long-standing manufacturer of force measurement technology, WIKA brings this expertise into play and can find the best and, at the same time, most economical solution for the customer.

Among our special force transducers are, for example, force sensors for determining the weight of containers (twistlock sensors) or for checking rope tension (wire rope force transducers). The applications in which special force transducers are used are wide-ranging and always require great experience in their engineering. You can count on this when you trust in the right solution from WIKA.

F9204

Wire rope force transducer to 40 t



Rated load F _{nom}	0 1 to 0 15 t
Relative linearity	
error	±3 % F _{nom}
Output signal	4 20 mA, 2-wire
Ingress protection	IP66
Data sheet	FO 51.25

F9302

Strain transducer to 1,000 μe



Strain F _{nom}	$0 \dots \pm 200, 0 \dots \pm 500, 0 \dots \pm 1,000 \mu e$
Relative linearity	
error	$\leq \pm 1$ % F_{nom}
Output signal	4 20 mA
Ingress protection	IP67
Data sheet	FO 54.10

FRKPS

Chain hoist test set for checking friction clutches

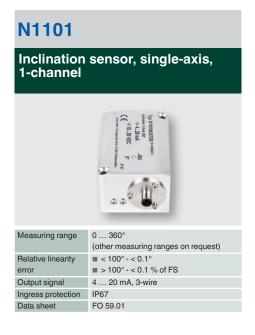


Rated force F _{nom}	40 3,500 kg
Relative linearity	
error	0.5 % F _{nom}
Output signal	4 20 mA
Ingress protection	■ Force transducer IP67■ Display instrument IP40
Data sheet	FO 51.69

Inclination sensors

In order to determine the inclination of machines or machine parts precisely, WIKA now offers a wide range of inclination sensors. The sensors contain a dielectric medium whose surface, as in a spirit level, always aligns horizontally due to gravity.

Typical application areas of inclination sensors are cranes, aerial platforms, wind turbines or mobile working machines. Application in offshore installations for oil and gas extraction is also possible.





Electronics

Many force measurement applications can be complemented by electronic components. To ensure that all system-relevant components come from a single source, WIKA continuously expands its product range with useful electronics. WIKA offers controllers, amplifiers, limit switches, hand-held measuring instruments, digital indicators and electronic accessories that ensure trouble-free

operation. With the help of electronics matched to the measuring components, set limit values are maintained and checked with the reading instruments. Amplifiers are available with analogue and digital output signals. The LED display or LCD are available with 4 or 6 digits.

EZE09

Analogue cable amplifier for strain gauge resistance thermometry bridges



Input	Resistance thermometry bridge, 4- or 6-wire
Output	0 /4 20 mA, DC 0 10 V
Special feature	 High accuracy Cable length between amplifier and read-out unit: up to 100 m are possible Compact design Zero point and span adjustable
Supply voltage	DC 12 28 V
Data sheet	AC 50.03

ELMS1

Safety electronics PLe in accordance with DIN EN ISO 13849-1



■ 8 safe 4 ... 20 mA analogue inputs

via PC ■ Complete system available in a control cabinet Supply voltage DC 24 V		■ 8 safe digital inputs ■ Fieldbus: Optionally PROFIBUS®, ProfiNet®, EtherCat® and CANopen®
accordance with DIN EN ISO 13849-1, PLe Certified system solution incl. force measurement, certified in accordance with DIN EN 13849-1 cat. 3, PLd Complex functionality, easy to configure via PC Complete system available in a control cabinet Supply voltage DC 24 V	Output	 6 safe, positive-switching semiconductor outputs Fieldbus: Optionally PROFIBUS®,
	Special feature	accordance with DIN EN ISO 13849-1, PLe Certified system solution incl. force measurement, certified in accordance with DIN EN 13849-1 cat. 3, PLd Complex functionality, easy to configure via PC Complete system available in a control
Data sheet AC 50.06	Supply voltage	DC 24 V
	Data sheet	AC 50.06

EGS80

Digital limit switch



= 0/4 20 m A

Input	■ 0/4 20 MA
Output	■ Two potential-free relay contacts (change-over) with status LED ■ One freely programmable analogue output (0 20 mA)
Special feature	Galvanic isolation, line break (LB) and short-circuit (SC) monitoring Easy setting of extensive functions on the instrument or via PC software Up to SIL 2 in accordance with IEC 61508
Supply voltage	■ DC 20 90 V ■ AC 48 253 V
Data sheet	AC 50.01

Orifice plates and assemblies

Orifice plates represent the most common primary flow elements in the world due to their proven technology and ease of installation and maintenance.

Main characteristics

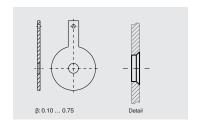
- Maximum operating temperature up to 800 °C
- Maximum operating pressure up to 400 bar
- Suitable for liquid, gas and steam flow measurement
- Accuracy: Uncalibrated ±0.5 ... 2.5 %
- Repeatability of measurement 0.1 %





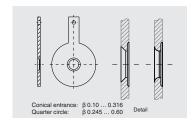
Versions

Square edge orifice plates (standard version)
This design is intended for general applications in clean liquids and gases.



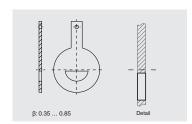
Quarter circle and conical entrance orifice plates

The best choice for measurement of liquids with low Reynolds number.



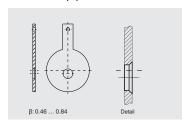
Segmental orifice plates

For measurements with two-phase, dirty and particle-laden media.



■ Eccentric orifice

plates The application areas are similar to the segmental version. However, an eccentric orifice plate is the better solution for smaller pipe diameters.



Orifice flanges are intended for use instead of standard pipe flanges when an orifice plate or flow nozzle must be installed. Pairs of pressure tappings are machined into the orifice flange, making separate orifice carriers or tappings in the pipe wall unnecessary.

Main characteristics

- Wide range of materials available
- The number and type of pressure tapping (flange tap or corner tap) can be manufactured to customer requirements
- Special assemblies can be designed on request

Annular chambers are designed to be mounted between standard pipe flanges. Versions are available to suit all common flange standards, including DIN and ANSI B16.5.





Main characteristics

- Standard material is 316/316L stainless steel, but a wide range of alternative materials is available
- Gaskets are included in the scope of delivery (as standard,
 4.4 mm thick spiral-wound gasket 316/graphite filler, unless requested otherwise)

Meter runs

To ensure high accuracy in the flow measurement of liquids, gases and steam the primary flow element is supplied as an assembly incorporating the upstream and downstream pipe sections required by ISO 5167-1:2003. This assembly is known as a "meter run".

Main characteristics

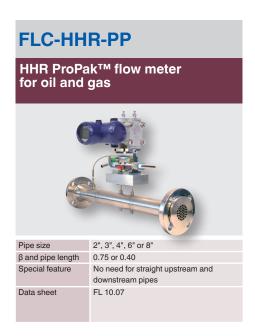
- Nominal width < 1 ½"
- Nominal pressure rating 300 ... 2,500 depending on model/version
- Wide range of materials available

A calibration of the instrument can be performed if higher accuracy is required.

An integral orifice plate is normally selected when the pipe diameter is 1 $\frac{1}{2}$ " or smaller and the medium is clean. An extremely compact installation can be ensured as the pressure sensor can be mounted directly onto the meter run. Without a calibration, an accuracy of $\pm 1 \dots 2$ % can be expected, the actual values will be confirmed during the engineering phase.



Special assemblies







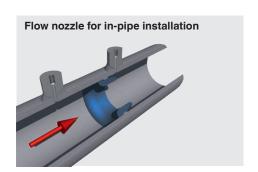
Flow nozzles

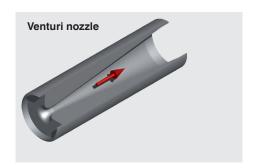
A flow nozzle consists of a convergent section with a rounded profile and a cylindrical throat. This design is generally selected for steam flow measurement at high velocity.

To reduce pressure loss an axisymmetric solution, called a Venturi nozzle, can be offered. It combines the standard features of a flow nozzle with a divergent section.

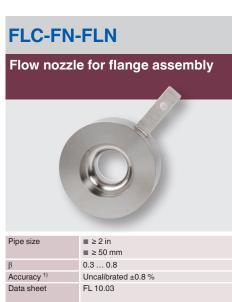
Main characteristics

- Suitable for liquid, gas and steam flow measurement
- Optimum solution for measuring the flow of steam
- Accuracy: Uncalibrated ±0.8 ... 2 %
- Repeatability of measurement 0.1 %
- Ensure a lower pressure loss compared to orifice plate family.











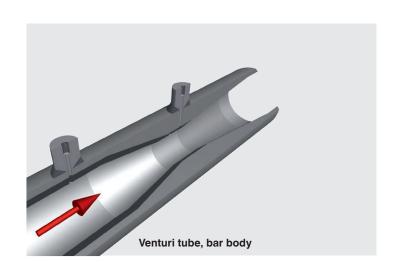
Venturi tubes

A Venturi tube is a reliable and easily managed and maintained instrument that can measure a wide range of clean liquids and gases.

The main advantage of a Venturi tube over other differential pressure flow measuring instruments is the higher pressure recovery and the lower upstream and downstream straight tube length requirements.

Main characteristics

- In accordance with ISO 5167-4 & ASME MFC-3M standards
- Fabricated from plate or machined from bar/forgings
- Flanged or weld-in construction
- Wide range of materials available
- Pipe sizes from 50 ... 1,200 mm
- Wide variety of pressure tappings available
- Calibration possible on request
- Accuracy: Uncalibrated ±1 ... 1.5 %





FL 10.04



Data sheet

FloTec (averaging pitot tubes)

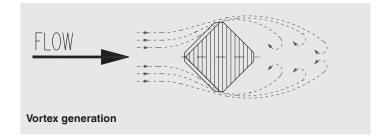
FloTec (a multi-port, averaging pitot tube) measures the difference between the static pressure and the dynamic pressure of the media in the pipe. The volumetric flow is calculated from that difference using Bernoulli's principle and taking into account the pipe inner diameter. Using four dynamic ports this instrument is able to evaluate a better velocity profile inside the pipe. This ensures a higher accuracy in the flow measurement.

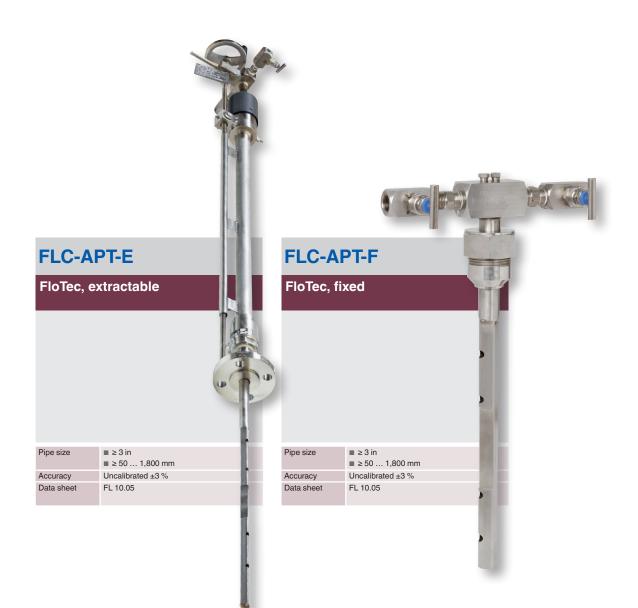
Main characteristics

- Low installation costs
- Long-term accuracy
- Minimal permanent pressure loss
- Fixed and extractable versions available

Vortex shedding frequency

Depending on the inner diameter, the medium characteristics and the Reynolds number, a vortex will be generated around the pitot tube. A support mounted on the opposite side of the pipe can be supplied should the natural frequency of the pitot coincide with the vortex shedding frequency. The necessity test is performed during the design phase.





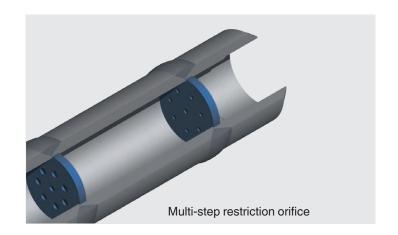
Restriction orifices

When a reduction of pressure or a limitation of the flow rate is required, a restriction orifice must be inserted into the pipeline. Our technical department will produce the correct design for the restriction orifice, depending on customer requirements and flow conditions.

If high differential pressures, a change in phase or sonic issues can occur, a more-complex design will be required. The solution in these cases is to decrease the differential pressure in several steps, avoiding all the issues created by these factors. This solution is called multi-step restriction orifice.

Main characteristics

- Multi-step restriction orifices to reduce the pressure by more than 50 % of the inlet value
- Multi-bore designs to reduce the noise level







Flow switches

For each flow monitoring the right flow switch

Flow switches are used for the display and monitoring of the flow of liquid and gaseous media. The instruments feature a high switching accuracy and functional safety, low switch hysteresis and continuous switch point setting by the operator.

The wide selection of WIKA flow switches also includes viscosity-compensated models and ATEX-certified instruments for use in hazardous environments.





Digital pressure gauges

High-quality digital pressure gauges from WIKA

Precision digital pressure gauges are suitable for stationary and also mobile measurement and display of pressures. In addition, a digital pressure gauge can be used as a pressure reference and enables the easy testing, adjustment and calibration of other pressure measuring equipment directly on-site. Through efficient measuring cells with electronic linearisation of the characteristic curve, a high accuracy is achieved.



Digital pressure gauge for general industrial applications



Measuring range	■ 0 5 to 0 700 bar ■ -1 +5 to -1 +10 bar
Accuracy (% of span)	≤ 0.5 % FS ±1 digit
Special feature	 Robust stainless steel case, nominal size 80 mm Battery operation (2 x 1.5 V AA cell) Option: Rotatable instrument head, backlighting
Data sheet	PE 81.66

CPG500

Digital pressure gauge



EAC	!!! /
Measuring range Accuracy	-1 +16 to 0 1,000 bar 0.25 %
Special feature	 Simple operation using 4 buttons Robust case with protective rubber cap, IP67
Data sheet	CT 09.01

CPG1500

Precision digital pressure gauge



Measuring range	-1 10,000 bar
Accuracy	to 0.025 % FS
Special feature	 Integrated data logger WIKA-Cal compatible Data transfer via WIKA-Wireless Password protection possible Robust case IP65
Data sheet	CT 10.51

CPG-KITH

Hydraulic service kit



- Simple testing and adjustment of pressure measuring instruments
- Kit consists of a CPG1500 reference instrument and a CPP700-H hand pump (hydraulic, P_{max} 700 bar) or CPP1000-H (hydraulic, P_{max} 1,000 bar)

CPG-KITP

Pneumatic service kit



- Simple testing and adjustment of pressure measuring instruments
- Kit consists of a CPG1500 reference instrument and a CPP30 hand pump (pneumatic, P_{max} 30 bar)

WIKA-Cal

Calibration software, accessories for digital pressure gauges



- Creation of calibration certificates for mechanical and electronic pressure measuring instruments
- Fully automatic calibration with pressure controllers
- For the recording of certificate-relevant data in combination with the CalibratorUnits of the CPU6000 series
- Determination of the required mass loads for pressure balances
- Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa

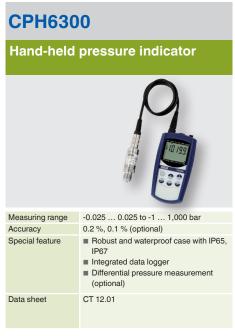
Data sheet: CT 95.10

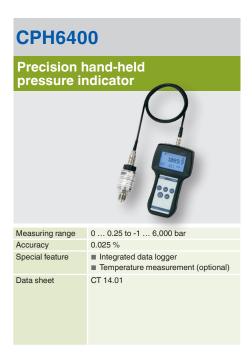
Hand-helds, calibrators

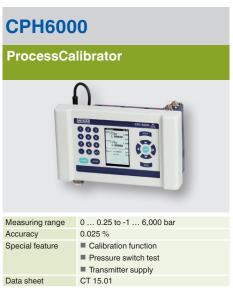
Hand-helds are portable calibration instruments for mobile use for the accurate measurement and recording of pressure profiles. There are interchangeable pressure sensors with measuring ranges of up to 10,000 bar available for the instruments. Through this, hand-helds are particularly suitable as test instruments for a

large variety of applications in the widest range of industries. Data recorded in the hand-held can be evaluated via PC software, some instruments document calibrations in the internal memory, which are later read on a PC. Optionally, a calibration certificate can be generated with our calibration software WIKA-Cal.











Hand-helds, calibrators

CPH7000, CPH7000-Ex Portable process calibrator



Measuring range	-1 25 bar (-1 10,000 bar with CPT7000)
Accuracy	0.025 % FS
Special feature	 Integrated pressure generation Measurement of pressure, temperature, current, voltage, ambient conditions Supply of pressure, current and voltage Calibration function, data logger, switch test
Data sheet	CT 15.51

Pascal ET

Hand-held multi-function calibrator



Measuring range	 0 100 mA, 0 80 V, 5 10,000 Ω 0 50 kHz -190 +1,200 °C (type J) -200 +850 °C (Pt100)
Accuracy	0.025 % FS
Special feature	Large display with touchscreen Integrated data logger and calibration function Measurement and simulation of temperature, current, voltage, resistance, frequency, pressure HART® communication
Data sheet	CT 18.02

Pascal100

Hand-held multi-function calibrator



Measuring range	■ -1 100 bar ■ 0 50 kHz ■ 0 10 kΩ ■ -100+100 mA ■ -100+100 mV
Accuracy	0.025 % FS
Special feature	Large display with touchscreen Internal pressure/vacuum generation Integrated data logger and calibration function Measurement and simulation of pressure, current, voltage, resistance, frequency, temperature and pulses HART® communication
Data sheet	CT 18.01

CPH7650

Portable pressure calibrator



Measuring range
-1 ... 6,000 bar with CPT6000
Supply elec. pump: -0.85 ... +20 bar
0.025 % FS
Special feature

Calibration function
Generation/measurement of
4 ... 20 mA and DC 24 V voltage supply for transmitters
Interchangeable reference sensors
CPT6000
High-performance electric pump

Data sheet

CT 17.02

WIKA-Cal

Calibration software, accessories for hand-helds/calibrators



- Creation of calibration certificates for mechanical and electronic pressure measuring instruments
- Fully automatic calibration with pressure controllers
- For the recording of certificate-relevant data in combination with the CalibratorUnits of the CPU6000 series
- Determination of the required mass loads for pressure balances
- Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa

Data sheet: CT 95.10

Precision pressure measuring instruments

Precision pressure measuring instruments are electrical measuring systems which convert pressure into an electrical signal and optionally visualise it. Precise pressure transmitters and process transmitters are used for the monitoring and control of particularly sensitive processes.

Due to the low, DKD/DAkkS certified measurement uncertainty of down to 0.008 % of the entire measuring chain, the particularly accurate instruments find their primary applications as a factory/working standard for testing and/or calibrating a variety of pressure measuring instruments.

CPT61x0













Pressure controllers

WIKA pressure controllers: Always the right calibration solution

Pressure controllers are electronic controllers which quickly and automatically provide a stable pressure reference. Due to the high accuracy and control stability, pressure controllers are especially suitable as references for production lines and laboratories, in order to carry out automatic testing and/or calibration of all types of sensors.

With pneumatic ranges from 1 mbar to 700 bar and hydraulic ranges up to 1,600 bar, the pressure controllers cover a wide range. Each controller represents a breakthrough in control and measurement technology to provide first-class measurement accuracy and highly stable pressure control.







Pneumatic pressure controllers

Hydraulic pressure controller

CPC8000

Premium version

Measuring range	0 0.35 to 0 400 bar
Accuracy	0.01 0.008 %
Control stability	0.002 %
Medium	Dry, clean air or nitrogen
Special feature	 Excellent control stability and pressure control without overshooting Up to three interchangeable sensors Optional barometer for automatic conversion of the pressure type Control performance can be matched to application
Data sheet	CT 28.01

CPC7000

High-pressure version



Measuring range	0 100 bar to 0 700 bar
Accuracy	0.01 %
Control stability	0.008 %
Medium	Nitrogen
Special feature	■ Robust and low-wear valve technology with long-term stability ■ Up to three interchangeable sensors ■ 6 x digital I/O ■ High-pressure safety
Data sheet	CT 27.63

CPC8000-H

High-pressure version



	0 0
Measuring range	0 100 to 0 1,600 bar
Accuracy	0.014 % 0.01 %
Control stability	0.005 %
Medium	Hydraulic oil or water
Special feature	 High stability Up to two interchangeable reference sensors Automatic flooding Hydraulic liquids available, e.g. Sebacate, Shell Tellus 22, Krytox, FC77
Data sheet	CT 28.05

For aviation

WIKA-Cal

Calibration software, accessories for pressure controllers



- Creation of calibration certificates for mechanical and electronic pressure measuring instruments
- Fully automatic calibration with pressure controllers
- For the recording of certificate-relevant data in combination with the CalibratorUnits of the CPU6000 series
- Determination of the required mass loads for pressure balances
- Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa

Data sheet: CT 95.10

CPA8001

Air data test set



Measuring range	■ Altitudes to 100,000 ft ■ Speeds to 1,150 knots
Accuracy	0.01 % 0.009 %
Control stability	0.002 %
Medium	Dry, clean air or nitrogen
Special feature	 Excellent control stability, even with rate control Overshoot-free control RVSM compatible Configurations Ps/Pt, Ps/Qc
Data sheet	CT 29.01

An air data test set is a an electronic controller which provides a pressure at a variable and adjustable rate.

Air data test sets are specifically developed to convert the pressure to be controlled into a height or rate of climb and velocity. As a result of the high accuracy, control stability and ability to simulate altitude and velocity, an air data test set is particularly suitable as a reference for aircraft workshops and also for instrument manufacturers and calibration laboratories in the aviation industry, in order to make calibrations on sensors and displays.

Pressure balances

Industrial series

Compact and competitively priced dead-weight testers for use on-site or for maintenance and service

The compact dimensions and low weight are key features of these dead-weight testers for their daily use in service and maintenance. With their integrated pressure generation and purely mechanical measurement principle, they are also specifically suited to on-site applications.





Laboratory version

High-performance primary standards with excellent running characteristics for use in calibration laboratories

CPB5000HP

Through modern instrument design with excellent equipment features, the highest demands of operator convenience and performance are fulfilled. The selection of dual-range piston-cylinder systems with automated changing between ranges can ensure this measurement uncertainty over a large pressure range, even with a single measuring system.













Pressure balances

High-end version

High-accuracy and high-performance primary standards with excellent operating characteristics, based on the physical principle of Pressure = Force/Area

The direct measurement of the pressure (p = F/A), as well as the use of high-quality materials enable this small measurement uncertainty, in conjunction with an excellent long-term stability (recommended recalibration interval of five years in accordance with the German Calibration Service DKD/DAkkS). Furthermore, an automatic mass handling system and pressure generation ensure fully automated calibration. The pressure balance has therefore been used for years in factory and calibration laboratories in industry, national institutes and research laboratories, and also in production by sensor and transmitter manufacturers.







Calibration software

Easy and fast creation of a high-quality calibration certificate

The WIKA-Cal calibration software is used for generating calibration certificates or logger protocols for pressure measuring instruments and is available as a demo version for a cost-free download on the website. A template helps the user and guides him through the creation process of a document.

Calibration certificates can be created with the Cal-Template and logger protocols can be created with the Log-Template.

In order to switch from the demo version to a full version of the respective template, a USB key with a licence upgrade has to be purchased. The pre-installed demo version automatically changes to the selected full version when the USB key is inserted and is available as long as the USB key is connected to the computer.

WIKA-Cal

Calibration software, accessories for pressure balances



- Creation of calibration certificates for mechanical and electronic pressure measuring instruments
- Fully automatic calibration with pressure controllers
- For the recording of certificate-relevant data in combination with the CalibratorUnits of the CPU6000 series
- Determination of the required mass loads for pressure
- Calibration of gauge pressure measuring instruments with absolute pressure references and vice versa

Data sheet: CT 95.10



Cal Demo

Generation of calibration certificates limited to 2 measuring points, with automatic initiation of pressures via a pressure controller.

Cal Light

Generation of calibration certificates with no limitations on measuring points, without automatic initiation of pressures via a pressure controller.

Cal

Generation of calibration certificates with no limitations on measuring points, with automatic initiation of pressures via a pressure controller.

■ Log Demo

Creation of data logger test reports, limited to 5 measured

■ Log

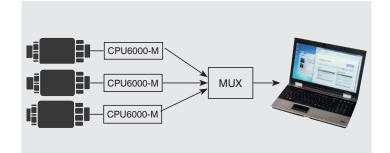
Creation of data logger test reports without limiting the measured values.

Multicalibration

The additionally charged "Multicalibration" licence can be ordered in addition to Cal Light or Cal. With this, it is possible to calibrate, incl. documentation, up to 16 test items simultaneously. The prerequisite is that the test items are of the same instrument model, measuring range and accuracy.

During the parallel calibration, the measuring window for each test item can be viewed via a table view.

For pressure sensors, it is possible to use either several multimeters (such as model CPU6000-M, for example) or a multiplexer to which all multimeters will be connected. As multiplexers, Agilent 34970A and Netscanner 9816 are supported. The correct cabling is the responsibility of the operator.



Pressure sensors, model CPU6000-M multimeter, multiplexer and PC with WIKA-Cal software

Pressure generation

Portable pressure generation

Hand test pumps serve as pressure generators for the testing, adjustment and calibration of mechanical and electronic pressure measuring instruments through comparative measurements. These pressure tests can take place in the laboratory or workshop, or on-site at the measuring point.









Laboratory version

Comparison test pumps serve as pressure generators or controllers for the testing, adjustment and calibration of mechanical and electronic pressure measuring instruments.

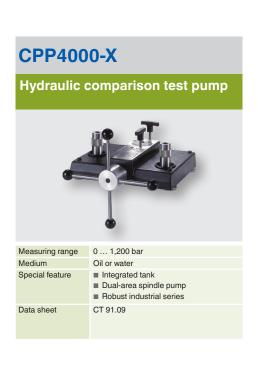
Due to their stable case, these test pumps are particularly suitable for stationary use in laboratories or workshops.

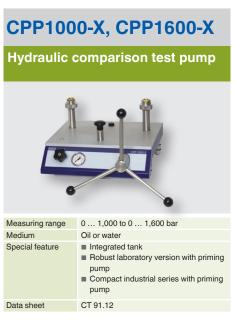
CPP120-X Pneumatic comparison test pump Measuring range 0 ... 120 bar Medium Clean, dry, non-corrosive gases Special feature Robust industrial series External initial pressure supply necessary

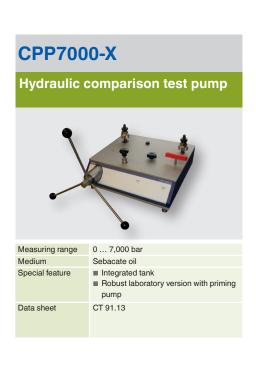
CT 91.03

Data sheet









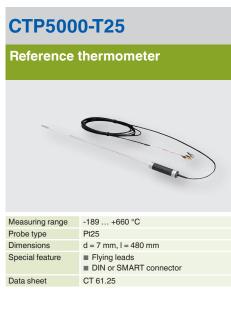
Reference thermometers

Highly accurate temperature measurement with reference thermometers

Reference thermometers (standard thermometers) are, due to their excellent stability and their geometrical adaptations, ideally suited for applications in industrial laboratories. They enable easy comparative calibration in baths, in tube furnaces and in drywell calibrators. The advantage of reference thermometers is the wide temperature range, and with this, their flexible operation. Furthermore, with their low drift, a long service life is ensured.





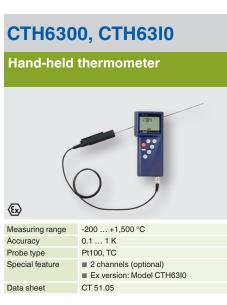




Hand-helds

Hand-helds are portable calibration instruments for mobile use for the accurate measurement and recording of temperature profiles. For the instruments there are various designs of thermometers available. Through this, hand-helds are particularly suitable as test instruments for a large variety of applications in the widest range of industries. Data recorded in the hand-held can be evaluated via PC software, some instruments document calibrations in the internal memory, which are later read on a PC. Optionally, a calibration certificate can be generated with our calibration software WIKA-Cal.











Calibration baths

Calibration baths are electronic controllers which automatically, quickly and with the help of a liquid supply a temperature. Due to the high reliability, accuracy and exceptional homogeneity in the measuring chamber, calibration baths are particularly suitable as a factory/working standard for the automatic testing and/or calibration of the widest range of temperature probes - independent of diameter. A special micro calibration bath design enables on-site applications.









Portable temperature calibrators

Efficient calibration with temperature calibrators from WIKA

Portable temperature calibrators (dry-well calibrators) are electronic controllers which automatically, quickly and dryly supply a temperature. Due to the high reliability, accuracy and simple operation, portable temperature calibrators are particularly suitable as a factory/working standard for the automatic testing and/or calibration of temperature measuring instruments of all types.

CTD9100

Temperature dry-well calibrator



Measuring range	-55 +650 °C
Accuracy	±0.15 0.8 K
Stability	±0.01 0.05 K
Immersion depth	150 mm
Data sheet	CT //1 28

CTD4000

Temperature dry-well calibrator



Measuring range Accuracy 0.25 ... 0.5 K Stability 0.1 ... 0.3 K Immersion depth Data sheet CT 41.10

-24 ... 650 °C 104 mm/150 mm

CTD9100-1100

High-temperature dry-well calibrator



Measuring range Accuracy ±3 K Stability Immersion depth Data sheet

200 ... 1.100 °C ±0.3 K 220 mm, bore depth 155 mm CT 41.29

CTD9300

Temperature dry-well calibrator



-35 ... +650 °C Measuring range ±0.1 ... 0.65 K Accuracy Stability ±0.01 ... 0.1 K Immersion depth 150 mm Data sheet CT 41.38

CTD9100-375

Compact temperature dry-well calibrator



Measuring range t_{amb} ... 375 °C Accuracy +0.5 0.8 K Stability ±0.05 K Immersion depth 100 mm CT 41.32

CT15000

Infrared calibrator



Measuring range 50 ... 500 °C Stability ±0.1 ... 0.4 K Special feature Large diameter of measuring surface Data sheet CT 41.42

CTM9100-150

Multi-function calibrator



Measuring range -35 \dots +165 °C depending on the application Accuracy ±0.3 K ... 1 K depending on the application

Immersion depth Special feature

Use as a dry-well calibrator, micro calibration bath, infrared calibrator and surface calibrator

CT 41.40 Data sheet

Resistance thermometry bridges

By using built-in or external standard resistors, resistance thermometry bridges measure resistance ratios with high accuracy, which are indicative of the temperature, among other things. These instruments are not only used in the field of temperature measurement, but – due to their high accuracy – also in electrical laboratories.

CTR2000

Precision thermometer



Measuring range	-200 +850 °C
Accuracy	0.01 K (4-wire), 0.03 K (3-wire)
Probe type	Pt100, Pt25
Special feature	 3-wire measurement (optional) Up to 8 channels integrated in the instrument (optional)
Data sheet	CT 60.10

CTR3000

Multi-functional precision thermometer



Measuring range	-210 +1,820 °C
Accuracy	■ ±0.005 K (4-wire) ■ ±0.03 K (3-wire) ■ ±0.004 % + 2 µV for thermocouples
Probe type	Pt100, Pt25, thermocouples
Special feature	 Versatile applications by measuring thermocouples and resistance thermometers Logger and scan functions Up to 44 channels possible
Data sheet	CT 60.15

CTS3000

Multiplexer



Measuring range	-210 +1,820 °C
Accuracy	 ±0.005 K (4-wire) ±0.03 K (3-wire) ±0.004 % + 2 µV for thermocouples
Probe type	Pt100, Pt25, thermocouples
Special feature	 No loss of accuracy Various coupler connector connectable Complete automatic calibration routines controllable
Data sheet	AC 87.01

CTR6000

DC resistance thermometry bridge



Measuring range	-200 +962 °C
Accuracy	±3 mK (full range)
Probe type	PRT, thermistors or fixed resistors
Special feature	 Expendable to up to 60 channels (optional) Internal resistors 25 Ω, 100 Ω, 10 kΩ, 100 kΩ
Data sheet	CT 60.30

CTR6500

AC resistance thermometry bridge



Measuring range	-200 +962 °C
Accuracy	0.1 1.25 mK depending on resistance ratio
Probe type	SPRT, PRT or fixed resistors
Special feature	 Expendable to up to 60 channels (optional) Internal resistors 25 Ω, 100 Ω AC technology
Data sheet	CT 60 40

CTR9000

Primary-standard resistance thermometry bridge



Measuring range	0 260 Ω
Accuracy	0.01 K, optional 0.005 K
Probe type	SPRT, PRT or fixed resistors
Special feature	 Expendable to up to 60 channels (optional) 4 selectable standby currents possible (optional) AC technology
Data sheet	CT 60.80

Standard reference resistors, AC/DC

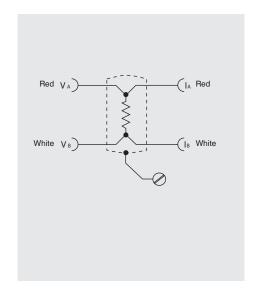
Electrical comparison standard

Reference resistors with high-accuracy, fixed resistance values, which are used in connection with resistance thermometry bridges. They are also used as standards in accredited electrical laboratories.





Connections of the reference resistor, model CER6000-RR





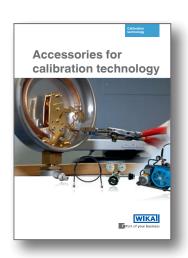
Accessories

From individual components ... to complete turnkey kits

The following accessory components are the ideal complement to the individual calibration instruments. Thus a complete solution is not only quickly and easily configured, but can also be installed in the same manner. The various packages complete the product programme for calibration technology and can be used in many different applications.

Customer-specific drilled inserts, silicone oil suited for calibration in micro calibration baths and interface cables complete the product portfolio for temperature.

You can find a detailed description in our catalogue "Accessories for calibration technology".















Engineered solutions

Test and calibration systems for workshops and laboratories

Turnkey customer-specific systems for adjustment and calibration of pressure and temperature measuring instruments

Precise calibration instruments are the basis for your test requirements, even though they are only one component of a high-performance calibration system. From our extensive product range, we can design a complete and individual solution with adaptability for test items, pressure and vacuum supply, components for pressure

control and fine adjustment, through to voltage supply and multimeters for the calibration of electrical test items.

Whether built-in to test benches, mobile test carts or 19" racks and supplemented with user-friendly calibration software, you will get a complete system, tailored to your requirements. Benefit from our many years of practical experience in WIKA's own accredited laboratories.

Mobile calibration vehicles



Measuring range Customer-specific
Accuracy Down to 0.008 %
Medium Compressed air, nitrogen, oil or water
Special feature Self-contained, mobile calibration van for on-site service

Mobile calibration benches





Complete setup of laboratories



Measuring range Accuracy

Special feature

- Customer-specific
- Measurand pressure up to 0.008 %
 Measurand temperature up to 0.001 K
- Complete solutions from one source from factory calibration laboratories through calibration vehicles up to national laboratories

Automated temperature calibration systems



Measuring range
Stability
Up to 0.001 K
Medium
Water, alcohol, silicone oil or salt
Special feature
Complete turnkey system

Automated pressure calibration systems



Measuring range Customer-specific
Accuracy Down to 0.008 %

Medium Compressed air, nitrogen, oil or water
Special feature Complete turnkey system

Test stands and calibration systems for production

From consultation through design to implementation - all from one source.

Our particular strength lies in the project planning, development and the building of complete, individual, application-specific systems – from simple manual work stations to fully automated test systems in production lines for the calibration and adjustment of pressure sensors and process transmitters.

The precise interaction of measurement technology, test system mechanics and control components is a top priority here. The complete solutions are available in the widest range of automation levels incl. tempering units, workpiece transport systems, workpiece fixtures and electrical and pressure-side contacting. Furthermore, there is the possibility of integrating mounting or labelling operations on the test components into the overall concept.

19" test and calibration racks for pressure sensors



Measuring range	Customer-specific ■ Up to 700 bar pneumatic ■ Up to 1,600 bar hydraulic	
Accuracy	Down to 0.008 %	
Special feature	Compact units with CPC series pressure controllers, working pressure supply, electrical supply and signal evaluation for the test items	

Batch test systems



Measuring range	Customer-specific ■ Up to 1,050 bar pneumatic ■ Up to 6,000 bar hydraulic
Accuracy	Down to 0.008 %
Temperature range	-40 +140 °C
Special feature	With retractable tempering chamber, workpiece carrier for up to 200 pressure sensors, electrical and pressure-side contacting

Inline calibration systems for pressure sensors



Measuring range	Customer-specific ■ Up to 1,050 bar pneumatic ■ Up to 6,000 bar hydraulic
Accuracy	Down to 0.008 %
Temperature range	-40 +140 °C
Special feature	Integration into customer's production line, linking multiple tempering chambers, automatic changeover of electrical and pressure-side contacts

Quad regulators and cylinder pressure controllers



Measuring range Customer-specific Up to 400 bar pneumatic Down to 0.008 % Special feature Compact units with pressure accumulators in combination with CPC series pressure controllers, for fast and precise pressure control, even in large test volumes, optionally including operating pressure supply

DRC1600

Hydraulic pressure controller



Measuring range	Customer-specific ■ Up to 6,000 bar
Accuracy	Down to 0.25 %
Medium	Oil
Special feature	Robust, low-maintenance unit with high control accuracy. Suitable for industrial serial use

HPC1050G

Pneumatic pressure controller



Measuring range	Customer-specific ■ Up to 1,050 bar
Accuracy	Down to 0.25 %
Medium	Nitrogen
Special feature	Compact unit with integrated pressure control from 50 1,050 bar

Leak and pressure function test systems for production

The selection of a suitable test method and the use of proven measurement and valve technology are the basic prerequisites for a reliable and cost-effective testing in series production. Only the perfect interaction of all systems involved in the testing process ensures a safe and efficient quality inspection.

We offer individual and turnkey solutions in various degrees of automation for a wide variety of applications, from simple test equipment through semi-automatic test benches to fully automated testing systems.

The testing processes can also be combined with assembly processes, laser marking, automated parts handling (infeed/outfeed) - in addition, the chaining of several stations is possible.

Pneumatic or helium leak testing

on fittings, valves, hoses, coolers, pumps, filters and many other test parts.

Pressure function tests or setting procedures

among other things for

control pressure of pressure reducers or thermostat control valves

- the opening pressure of safety relief valves
- switch points of pressure switches and control valves
- pressure containment of different components

Pneumatic leak test systems



- Test method
- Pressure drop methods
- Pressure rise methods ■ Differential pressure methods
- **Detection limit** Special feature

Typically up to 10⁻³ mbar * l/s Stable and quick measurement using sensor technology with higher resolution and measurement accuracy, proven valve technology, dead-volume optimised equipment design

Helium leak test systems



Test method

- Integral vacuum methods
- Accumulation methods (under atmosphere)
- Sniff test methods

Detection limit

Typically up to 10⁻⁸ mbar * l/s Special feature High detection limit with temperature-independent testing, even for high test pressures up to 600 bar

Setting and pressure function test systems



Test method Test medium Special feature

cesses possible Pneumatic and hydraulic Stable and guick measurement using sensor technology with higher resolution and measurement accuracy, proven valve technology, combinable tests possible



Test benches for safety and control valves

For regular functional and safety testing of valves.

Each system also includes a leak test and a clear and user-friendly control system.

Test benches for safety valves



Valve sizes From 1/2" ANSI ... 16" ANSI Jointing type Screw connection from 1/2 ... 2" NPT/BSP Flange connection from 1/2 ... 14" RF Test pressures Pneumatic up to 300 bar Hydraulic up to 700 bar Design of the ■ Manually for threaded or flange connecclamping device tions up to 6" ■ Hydraulic with adjustable torque and

clamping force for nominal sizes up

Test benches for control valves



Valve sizes ■ From ½" ANSI ... 24" ANSI, maximum clamping force 300 tons Screw connection from ½ ... 2" NPT/BSP Jointing type Flange connection from 1/2 ... 14" RF Test pressures ANSI 300 up to ANSI 2500 Design of the ■ Manually for threaded or flange connecclamping device tions up to 6" ■ Hydraulic with adjustable torque and clamping force for nominal sizes up to 24'

Service for customer-specific systems

We are also happy to support you with service activities!

After the consultation, conceptual design and realisation of the tailor-made complete solution, naturally, we also support you with our equipment service.

With our many years of experience in service, we remain by your side as a competent partner. Commission us to carry out preventative maintenance to minimise unplanned breakdowns.

You will benefit from individually tailored spare parts packages and a wide range of spare parts which are always in stock. Parallel to maintenance, manufacturer-independent calibrations can also be carried out directly in your plant in one of our mobile laboratories. Thus, downtime is reduced to a minimum.

Mobile calibration service



The measurement technology integrated into the plant can be recalibrated on-site. For pressure measuring instruments, a recalibration from -1 ... +8,000 bar can be carried out, and for temperature measuring instruments, from -55 ... +1,100 °C. Maintenance and service activities through our on-site calibration service ensure short downtimes.

Preventive maintenance



Regular and comprehensive system maintenance of mechanical components can prevent premature wear. Furthermore, the risk of unforeseen equipment downtime can be minimised.

We are happy to advise you regarding the ideal maintenance

Spare parts packages



For a quick response to unforeseen component failures, we can assemble system-specific spare parts packages for you. Thus a quick reaction is possible in the event of wear. Furthermore, we always keep a wide selection of spare parts on stock.

Service training



In addition to the commissioning training for the operating personnel, we also offer system-specific service training for various levels of maintenance. These can be adapted to your individual needs with regard to your system configuration.

Support in the event of failures



If an unscheduled failure does occur, our service hotline is available during business hours. Your request will be dealt with quickly in a standardised process and trained service technicians will take over the troubleshooting.

Service hotline: +49 9372 132 5049

Calibration service

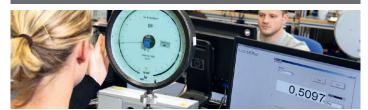


Our calibration laboratories have been calibrated for pressure and temperature for over 30 years. Since 2014, our calibration laboratory has also been accredited for the electrical measurands DC current, DC voltage and DC resistance. Since 2020, our calibration laboratory has also been accredited for force. Recently, factory calibration for length measuring instruments has been expanding our portfolio.

- ISO 9001 certified
- DKD/DAkkS accredited (in accordance with DIN EN ISO/ IEC 17025)
- Cooperation in the DKD/DAkkS working groups
- Over 60 years of experience in pressure and temperature measurement
- Highly qualified, individually trained personnel
- Latest reference instruments with the highest accuracy

Manufacturer-independent calibration - fast and precise for ...

Pressure



- -1 bar ... +10,000 bar
- Calibration using working standards (precise electrical pressure measuring instruments) or high-accuracy reference standards (pressure balances)
- With an accuracy of 0.003 % ... 0.01 % of reading
- In accordance with the directives DIN EN 837, DAkkS-DKD-R 6-1 or EURAMET cg-3

Temperature



- -196 ... +1,200 °C (to +1,600 °C possible with factory calibration)
- Comparative calibration in calibration baths and tube furnaces with an accuracy of down to 1.5 mK
- Calibration at fixed points of ITS90 with the smallest possible measurement uncertainties
 - Triple point of mercury (-38.8344 °C)
 - Triple point of water (0.01 °C)
 - Melting point of gallium (29.7646 °C)
 - Solidification point of tin (231.928 °C)
 - Solidification point of zinc (419.527 °C)
 - Solidification point of aluminium (660.323 °C)
- In accordance with the appropriate DKD/DAkkS directives

Further information on our services and the contact details can be found here.



Current, voltage, resistance



- DC current from 0 mA ... 100 mA
- DC voltage from 0 V ... 100 V
- DC resistance from 0 Ω ... 10 k Ω
- In accordance with the directives VDI/VDE/DGQ/DKD 2622

Force



- 1 kN ... 200 kN with a measurement uncertainty of 0.1 % in tension and compression force direction in accordance with DIN EN ISO 376
- 500 N ... 6 MN with a system accuracy of 0.5 % in tension and compression force direction in accordance with DIN EN 10204

Length



- Factory calibration
- Replacement of the measuring device if required
- Calibration of special-purpose gauges in accordance with customer drawings
- Calibratable measuring devices
 - Caliper gauges to 800 mm
 - Testing pins to 100 mm
 - Ring gauges and plug gauges to 150 mm
 - Tapered thread gauges to 150 mm
 - Gauge blocks to 170 mm (also possible as a set)
 - others on request

On site (pressure and temperature)



In order to have the least possible impact on the production process, we offer you a time-saving, on-site DAkkS calibration throughout Germany.

- In our calibration van or on your workbench
- With a DAkkS accreditation for pressure
 - from -1 bar ... +8,000 bar
 - with accuracies between 0.025 % and 0.1 % of full scale for the standard used
- With a DAkkS accreditation for temperature from -55 °C ... +1,100 °C

Service for diaphragm seal systems

Diaphragm seal systems are used for demanding measuring requirements with extreme medium temperatures of -90 °C up to +400 °C in the process industry. The diaphragm seal assemblies protect the measuring instrument from aggressive, corrosive, heterogeneous, abrasive, highly viscous or toxic media.

With this service, the total costs of the diaphragm seal system can be clearly lowered. In this way, the service life of the measuring instrument can be fully utilised and only the diaphragm seal assembly needs replacement or repair, preventatively or after failure.

With a preventative repair, scheduled in line with planned shutdowns to your plant, you can reduce downtimes.

Services covered

- Replacement service for diaphragm seal systems with process transmitters or mechanical measuring instruments
- Repair of the defective parts
- Optimisation of the existing diaphragm seal system

Your benefits

- Cost and time saving
- Functional test of a process transmitter
- Current material certificate
- New calibration of the entire system



Field service for temperature applications

Supervision, installation, welding work, troubleshooting, repair, analysis & inspection

Our qualified personnel support you with the on-site installation and commissioning of your instrumentation, as well as being a competent and available service partner.

We are the right contact for both new projects and maintenance measures for shutdown, as well as in the event of an unplanned failure.



Mobile service team

Our practically experienced service team ensures that your processes can be operated safely and efficiently and thus meet the demands on you.

Through our local experts, we can be reached worldwide, are quickly available and tuned to individual circumstances.

Your benefits

- Short downtimes
- Fast commissioning
- Ensuring process safety
- Extended warranty possible
- Compliance with local safety instructions
- Environmentally conscious handling



Signal transmission and functional testing

In our segment brochures, you will find the entire product families for the areas of "ventilation and air-conditioning", "sanitary applications", "SF₆ lifecycle solutions" and "high purity & ultra high purity" and also their technical distinctions.

Ventilation and air-conditioning



Sanitary applications



SF₆ solutions



High purity & ultra high purity



Visit us on our website and on our social media channels.



Find out about our wide range of measurement technology and services, or market sectors. Download 3D drawings, technical documents or informative brochures.

And please register for our free newsletter!





Simple, quick and secure:

Directly select the right product for you from our standard portfolio. Or adapt the instrument you want exactly to your requirements with our configurator.



WIKA on LinkedIn



Follow us on LinkedIn. Don't just follow our news on products and applications, but also on important events within the WIKA Group.



WIKA YouTube channel



We are also happy to welcome you to our YouTube channel. Here we don't just promote our company, but also present complex technical contents, explained in a simple and understandable way.

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